

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

TO: ALL HOLDERS OF PSU SIGN PANEL ASSEMBLY COMPONENT MAINTENANCE
MANUAL 25-23-08

REVISION NO. 6 DATED DEC 01/96

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date to the Record of Revision Sheet.

CHAPTER/SECTION
AND PAGE NO.

DESCRIPTION OF CHANGE

TITLE PAGE

Added new PSU sign panel assemblies 417T3056-119, -120, -129, -312, -313, -329, -333, -357 thru -362, -365, -367, -368, -400 per current engineering.

1

301

401

REPAIR 1-1

601

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701,703

1005-1015,1019-1033,

1035,1037-1041,

1045-1047,1049-1050,

1053-1058,1060-1061,

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PSU SIGN PANEL ASSEMBLY

PART NUMBERS 417T3056-1,-2,-6 THRU -15,-19,-20,
-21,-22,-24 THRU -32,-35,
-36,-110,-111,-119, -120,
-121,-122,-124 THRU -132,
-135,-137,-147 THRU -149,
-157,-158,-312,-313,-319
THRU -322,-324,-325,-327,
-328,-329,-332,-333,-335
-337,-347 THRU -349,-357
THRU -362,-365,-367,-368,
-400

COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY



TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
		PRR B11700-3 PRR C12041-1 PRR B11700-503	APR 01/89 APR 01/89 JUL 01/91

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TR & SB RECORD

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			*1020	DEC 01/96	01.1

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*1022	DEC 01/96	01.1	*1064	DEC 01/96	01.1
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*1034	DEC 01/96	01.101			
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*1037	DEC 01/96	01.1			
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*1053	DEC 01/96	01.1			
*1054	DEC 01/96	01.1			
*1055	DEC 01/96	01.1			
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*[1] Special instructions not required. Use standard industry practices.	

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INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|---|--------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of Contents |
| 3. Temporary Revisions &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures and IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts list is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Disassembly	AUG 30/82
Assembly	AUG 30/82

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INTRODUCTION

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PSU SIGN PANEL ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

- A. The PSU sign panel assembly consists of a sign, a face panel assembly, two latches and associated mounting parts.

2. Leading Particulars (Approximate)

Length -- 12 inches

Width -- 6 inches

Height -- 5 inches

Weight -- to be determined

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DESCRIPTION & OPERATION

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DISASSEMBLY1. Disassembly

NOTE: Item numbers refer to IPL Fig. 1, 2, 3, 4 and 6 respectively.

A. Remove screws (55A), (110), (35), (80), (20) and latch assemblies (50, 51), (105), (30), (75), (15) from frame assembly (40, 41, 45, 46 or 47), (100), (25), (70B), (10).

CAUTION: FACE PANEL ASSEMBLY (15A OR 20A), (75A), (10), (55), (175A) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO PREVENT MARRING VISIBLE SURFACES DURING REMOVAL AND REPAIR.

B. Remove sleeve (115), (175), (55), (145), (85), grommet assembly (125), (180), (60), (150), (90) and face panel assembly (15A or 20A), (75A), (10), (55), (175A).

NOTE: Do not remove studs (25A), (80), (15), (60), or gap cover (145 or 150), (190), (70), (180), (115, 120) from face panel assembly unless necessary for repair or replacement.

2. Disassembly (IPL Fig. 2)

A. Remove lenses (45, 47, 50, 52, 55), and lamps (60) from body assembly (65). Remove ground plate (70).

B. Remove nut (30) and disconnect terminal (35).

C. Remove nuts (20) and screw (15) from bracket (85). Remove connector (25).

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DISASSEMBLY

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CLEANING

1. Clean all parts except plastic and interior decorative surfaces using standard industry practices (Ref 20-30-03) and additional procedures in following steps.

CAUTION: USE ONLY LISTED CLEANING MATERIALS. USE OF OTHER MATERIALS OR PROCESSES MAY DAMAGE PARTS. DETERIORATION OF PLASTIC MAY BE INSTANTANEOUS THOUGH NOT VISUALLY DETECTABLE.

2. Clean face panel assembly (15A or 20A, IPL Fig. 1), (75A, IPL Fig. 2), (10, IPL Fig. 3), (55, IPL Fig. 4), (175A, IPL Fig. 6) per 20-30-03, using procedures for cleaning of interior painted and plastic surfaces.

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CLEANING
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REPAIR – GENERAL1. Content

- A. Repair, refinish, and replacement procedures are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
417T3056	SPACER FRAME ASSY	1-1
417T3058	LATCH ASSY	2-1
---	DECORATIVE PLASTIC PARTS	3-1
---	MISC PARTS REFINISH	4-1

2. Standard Practices

- A. Refer to the following standard practices as applicable, for details of procedures in individual repairs.

20-30-03 General Cleaning Procedures
 20-41-01 Decoding Table for Boeing Finish Codes
 20-41-02 Application of Chemical and Solvent Resistant Finishes
 20-41-04 Application and Repair of Interior Decorative Finishes
 20-43-01 Chromic Acid Anodizing
 20-50-07 Lubrication
 20-50-08 Application of Dry Lubricants
 20-50-12 Application of Adhesives
 20-70-01 Protection, Storage, and Handling of Airplane Components

3. Materials

NOTE: Equivalent substitutes may be used.

- A. Primer -- BMS 10-83, Type 1 (Ref 20-60-02)
 B. Primer - BMS 10-11, Type 1 (Ref 20-60-02)
 C. Enamel -- BMS 10-83, Type 2 (Ref 20-60-02)
 D. Adhesive -- Type 60 (Ref 20-50-12)
 E. Lubricant -- Cetyl Alcohol (Ref 20-60-03)

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- F. Lubricant -- Dry, solid, Type 6, Class 3 (Ref 20-60-03)
- G. Polish -- Automotive (any commercial source)

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SPACER FRAME ASSEMBLY – REPAIR 1-1

417T3056-3, -4, -16, -17, -33, -34, -37

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Pad Replacement

| NOTE: Item numbers refer to IPL Fig. 1, 2, 3, 4 and 6, respectively.

| A. Remove rubber pads (165), (196), (80), (170) (110).

| B. Pull stem of rubber pad (165), (196), (80), (170), (110) through hole in side members (175, 176 and 180, 181) (200, 205), (85, 90), (175), (115, 120) until pad fits snugly. Release tension on stem and cut stem off leaving 0.10 inch protruding.

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LATCH ASSEMBLY – REPAIR 2-1

417T3058-101, -125

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Pin Replacement

NOTE: Item numbers refer to IPL Fig. 1, 2, 3, 4, and 6, respectively.

- A. Remove pins (60, 75, 76, 90), (125, 140, 155), (46, 47, 48), (95, 110, 125), (35, 50, 65) as required.
- B. Assemble trigger (70), (135), (46B), (105), (45) and trigger spring (65), (130), (46A), (100), (40) into short arm cam (85), (150), (47B), (120), (60). Press pin (60), (125), (46), (95), (35) into short arm cam (85), (150), (47B), (120), (60).
- C. Assemble short arm cam (85), (150), (47B), (120), (60) and cam spring (80), (145), (47A), (115), (55) into wide base (100, 101), (165), (48B), (135), (75). Press pin (75, 76), (140), (47), (110), (50) into wide base (100, 101), (165), (48B), (135), (75).
- D. Lubricate index pin (90), (155), (48), (125), (65) with cetyl alcohol and press pin into wide base (100, 101), (165), (48B), (135), (75) flush or below flush with base bottom.

2. Insert Replacement

NOTE: Item numbers refer to IPL Fig. 1, 2, 3, 4, and 6, respectively.

- A. Remove inserts (95), (160), (48A), (130), (70).
- B. Press inserts into wide base (100, 101), (165), (48B), (135), (75) ensuring they are flush or below flush with base bottom.

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DECORATIVE PLASTIC PARTS – REPAIR 3-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

1. Decorative Plastic Parts Repair

- A. Remove light scratches from smooth finishes by polishing lightly with a good quality automotive polish.
- B. Remove light scratches from matte finish by the following method:
 - (1) Equipment – any commercial grit blast cabinet equipped with source of filtered air at 80 to 100 psi.
 - (a) Equipment should be thoroughly cleaned prior to processing polycarbonate decorating parts.
 - (b) A means of screening out dust and grit fines shall be provided to maintain proper grit size.
 - (c) Grit blast media shall be used only for plastic parts.
 - (2) Process
 - (a) Remove surface dirt of foreign matter per cleaning. Dry thoroughly.
 - (b) Position air nozzle three-to-five inches above part. Maintain a 45-to-90 degree impingement angle.
 - (c) Move nozzle in steady, sweeping motion across part surface, overlapping each preceding pass until entire surface is covered. Two cross coats should provide adequate coverage.

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REPAIR 3-1

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MISCELLANEOUS PARTS REFINISH – REPAIR 4-1

1. Repairs in Fig. 601 consist of restoring original finish.

NOTE: Refer to REPAIR-GEN for list of applicable standard practices.

Item numbers refer to IPL Fig. 1, 2, 3, 4, and 6, respectively.

IPL FIG. & ITEM	MATERIAL	FINISH
Index pin (90), (155),(48),(125), (65)	Al alloy 7075-T73	Type 1 chromic acid anodize or type 2 sulfuric acid anodize (F-17.05).
Aft member (155 or 160),(195),(75), (180),(105), Side member (175, (176,180,181),(200, 205)(85,90),(175, (210B),(115,120)	Al alloy	Chromic acid anodize and apply one coat BMS 10-11, type 1 primer all over (F-18.13).
Sleeve (115),(175), (55),(145),(85)	Al alloy 2024-T351	Sulfuric acid anodize (F-17.03).
Gap cover (145 or 150),(190),(70), (100)	Al alloy	Chromic acid anodize and apply one coat BMS 10-11, type 1 primer all over (F-18.13). Apply BMS 10-83, type 1 primer and BMS 10-83, type 2 enamel per Fig. 602, with overspray allowed except on latches (F-22.05-7409).

Refinish Details
Figure 601

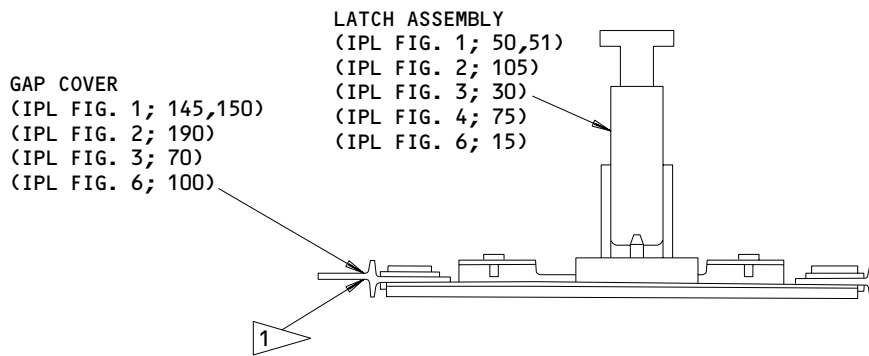
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1 APPLY BMS 10-83, TYPE I PRIMER AND
TYPE II ENAMEL (F-22.05-7409).
OVERSPRAY IS ALLOWED EXCEPT ON LATCHES.

Gap Cover Refinish
Figure 602

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**BOEING**
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NOTE: Item numbers refer to IPL Fig. 1, 2, 3, 4, and 6, respectively.

A. Attach latch assemblies (50, 51), (105), (30), (75), (15) to side members (175, 176, and 180, 181), (200, 205), (85, 90), (175), (115, 120) with screws (55A), (110), (35), (80), (20), and washers (57, 58), (115, 120), (40, 45), (85, 90A) and (25, 30).

B. Insert grommet assembly (125), (180), (60), (150), (90) into frame assembly (40 or 45), (100), (25), (70B), (10).

CAUTION: FACE PANEL ASSEMBLY (15A OR 20A), (75A), (10), (55), (175A) IS VISIBLE FROM CABIN INTERIOR. TAKE SPECIAL CARE TO PREVENT MARRING VISIBLE SURFACES DURING ASSEMBLY AND STORAGE.

C. Attach frame assembly (40 or 45), (100), (25), (70B), (10) to face panel assembly (15A or 20A), (75A), (10), (55), (175A) using washers (105), (170), (50), (140), (80) and sleeves (115), (175), (55), (145), (85).

D. To install sign (10), (40A), (5), (50):

(1) Push lens/light assembly and housing assembly together from opposite sides of sign face panel, centering the lens in the panel recess.

(2) Slide two stud retaining clips on housing to lock assembly in place.

E. Adjust hex-head sleeve-grommet assy to produce face panel location per Fig. 701. This location controls the highly visible panel-to-panel alignment on installation and must be consistent on all assemblies.

2. Assembly (IPL Fig. 2)

A. Replace lamps (60) and lenses (45, 47, 50, 52, 55) to body assembly (65) and ground plate (70).

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- | B. Connect terminal (35) and attach with nut (30).
- | C. Attach connectors (25) to bracket (85) with nuts (20) and screws (15).

3. Storage

- A. Use standard industry practices for storage of this component, and additional procedures in the following steps.

CAUTION: PLASTIC PARTS VISIBLE TO CABIN INTERIOR WHEN INSTALLED MUST BE SUITABLY PROTECTED DURING STORAGE.

- B. Wrap entire unit in vapor barrier paper and seal airtight in a temperature of 60–90°F and 90% relative humidity, maximum.
- C. Protect unit from handling damage with adequate structure or packing.

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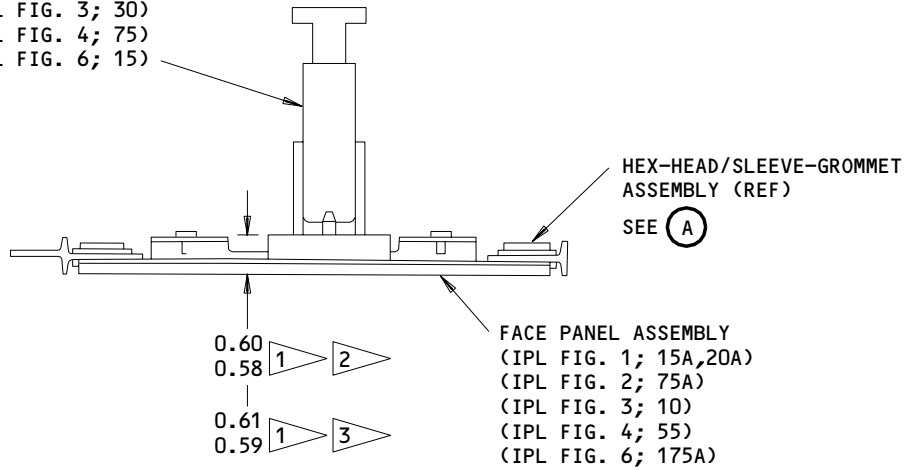
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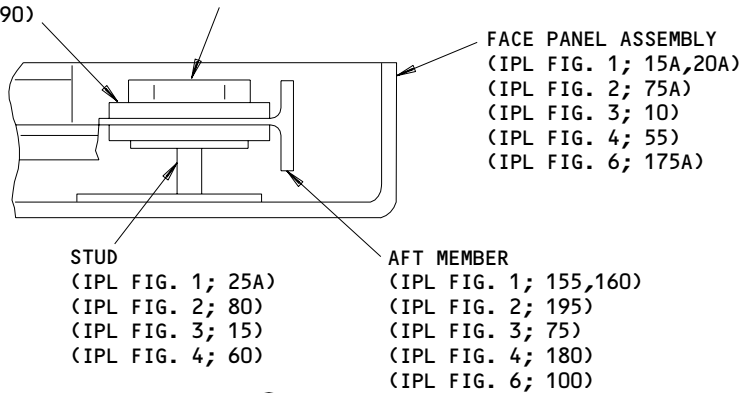
LATCH ASSEMBLY

(IPL FIG. 1; 50,51)
 (IPL FIG. 2; 105)
 (IPL FIG. 3; 30)
 (IPL FIG. 4; 75)
 (IPL FIG. 6; 15)



GROMMET
 (IPL FIG. 1; 125)
 (IPL FIG. 2; 180)
 (IPL FIG. 3; 60)
 (IPL FIG. 4; 150)
 (IPL FIG. 6; 90)

SLEEVE
 (IPL FIG. 1; 115)
 (IPL FIG. 2; 175)
 (IPL FIG. 3; 55)
 (IPL FIG. 4; 145)
 (IPL FIG. 6; 85)



- 1 ADJUST HEX-HEAD/SLEEVE-GROMMET ASSEMBLY TO PRODUCE NOTED PANEL LOCATION
- 2 PANEL ASSEMBLIES 417T3056-1,-2,-6 THRU -15, -19 THRU -22,-24 THRU -32,-35,-36,-122, -124 THRU -128,-130,-132,-135,-137,-147, -148,-319,-321,-324,-327,-332,-337,-347,-348
- 3 PANEL ASSEMBLIES 417T3056-131,-149,-157, -158,-320,-322,-325,-328,-335,-349,-400

ALL DIMENSIONS ARE IN INCHES

Face Panel Adjustment
 Figure 701

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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left-and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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ILLUSTRATED PARTS LIST

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VENDORS

00779 AMP, INCORPORATED
2800 FULLING MILL PO BOX 3608
HARRISBURG, PENNSYLVANIA 17105

01556 EMHART FASTENING SYSTEMS GROUP HELI-COIL DIVISION
SHELTER ROCK LANE
DANBURY, CONNECTICUT 06810

06383 PANDUIT CORPORATION
17301 RIDGELAND AVENUE
TINLEY PARK, ILLINOIS 60477-3048

08717 SLOAN COMPANY, THE
7704 SAN FERNANDO ROAD
SUN VALLEY, CALIFORNIA 91353

08806 GENERAL ELECTRIC CO MINIATURE LAMP PRODUCTS DEPT
NELA PARK
CLEVELAND, OHIO 44112

1A487 BEARINGS INC
4021 6TH SOUTH
SEATTLE, WASHINGTON 98108-5202

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON
1224 EAST WARNER AVENUE PO BOX 2157
SANTA ANA, CALIFORNIA 92707

15653 KAYNAR MICRODOT AEROSPACE FASTENING SYSTEM
800 SOUTH COLLEGE BLVD PO BOX 3001
FULLERTON, CALIFORNIA 92634-3001

52828 REPUBLIC FASTENER MFG CORP
1300 RANCHO CONEJO BLVD
NEWBURY PARK, CALIFORNIA 91320-1405

59703 SEE V18843

59730 THOMAS AND BETTS CORP
HIGHWAY 218 SOUTH
IOWA CITY, IOWA 52240

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**BOEING**
COMPONENT
MAINTENANCE MANUALVENDORS

72914 GRIMES DIV MIDLAND-ROSS
550 STATE ROUTE 55 PO BOX 247 CHAMPAIGN COUNTY
URBANA, OHIO 43078

72962 ELASTIC STOP NUT A DIV OF HARTFORD INDUSTRIES INC
2330 VAUXHALL ROAD
UNION, NEW JERSEY 07083-5038

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
2701 SOUTH HARBOR BOULEVARD PO BOX 1259
SANTA ANA, CALIFORNIA 92702-1259

92215 VOI-SHAN DIV OF VSI CORP SUB OF FAIRCHILD INDUSTRIAL INC
8463 HIGUERA STREET
CULVER CITY, CALIFORNIA 90230

97393 SHUR-LOK CORPORATION
2541 WHITE ROAD PO BOX 19584
IRVINE, CALIFORNIA 92713

97464 INDUSTRIAL RETAINING RING COMPANY
57 CORDIER STREET
IRVINGTON, NEW JERSEY 07111-4035

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REFERENCE DESIGNATOR INDEX (SEE SCHEMATIC DIAGRAM)

REFERENCE DESIGNATOR	PART NUMBER	FIG-ITEM
L1	10-1004-7	2-40A
L2	855307-3	45
L2	855307-3	47
L3	855307-8	50
L3	855307-8	52
L4	855307-7	55
L5	855307-8	50
L5	855307-8	52
L6	855307-3	45
L6	855307-3	47
P1	BACC45FN12A12P	25

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960JD4L		4	165	4
AN960JD6		5	10	4
AN960JD8L		4	90A	2
AN960PD8L		1	58	4
		2	120	4
		3	45	4
		4	90	
		6	30	4
BACC10DK8A		6	140	1
BACC45FN12A12P		2	25	1
BACC45FT16-24P		6	5	1
BACN10JC04		2	20	2
BACN10JC06		2	30	3
BACR13CF2A		6	170	2
BACR15BB3AD		1	135	8
		2	185	8
		3	65	8
		4	155	4
		6	95	8
BACS13S149C		4	15	2
		5	20	1
BACS16X1		6	165	2
BACT12AR202		2	35	3
BAC27TPPS5185		2	210	1
BRH10A04		2	20	2
BRH10A62		2	30	3
		2	30	3
GSC149		4	15	2
H10-04BAC		2	20	2
H10-06BAC		2	30	3
MS16555-601		4	245	1
MS1923-132		5	32	2
MS20253P2-095		1	76	1
		2	140	1
		3	47	1
		4	110	1
		6	35	1
		6	50	1
MS20253P2-54		1	60	1
		2	125	1
		3	46	1
		4	95	1
		6	35	1
MS20253P2-76		1	75	1
MS21209C0420P		4	200	5

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
MS21209C0615P		4	220	1
		4	220A	1
		5	50	4
MS21209F1-10P		4	205	1
MS24585-1005		4	30	1
		5	30	2
MS3367-1-9		2	10B	AR
MS35333-38		1	57	4
		2	115	4
		3	40	4
		4	85	2
		6	25	4
		6	130	1
MS35649-282		6	135	1
NAS1801-04-4		2	15	2
NAS1801-08-4B		1	55	
NAS1801-08-5		1	55A	4
		2	110	4
		3	35	4
		4	80	2
		6	20	4
		4	6	2
		4	10	2
NAS600-4P		4	160	4
		5	5A	4
		5	5	4
		2	20	2
NAS601-4P		2	30	3
NAS601-6P		2	20	2
NS202101-40		2	30	3
NS202101-62		2	20	2
RMLH9075-40W		2	30	3
RMLH9075-62W		4	25	1
SC2-30		1	25	
SLG164-08-3		6	125	1
SL6156-08		1	25A	4
		1	25B	4
		2	80	4
		3	15	4
		3	15A	4
		4	60	4
		4	60A	4
		6	176A	4
		1	10	1
		1	10M	1
S417T503-1		1	10A	
S417T503-14		1	10C	1
S417T503-2		3	5B	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
S417T503-3		1	10B	
		1	10D	1
S417T503-4		1	10F	1
		3	5A	1
S417T503-5		1	10E	1
S417T503-6		1	10G	1
S417T503-7		1	10H	
		1	10K	1
		2	40	
		2	40A	1
		3	5	1
		4	50	1
S417T503-8		1	10J	
		1	10L	1
TY90		2	10A	AR
TY903-5		2	10	AR
T6S440J		2	20	2
T6S632J		2	30	3
VN303A40		2	20	2
VN303A62		2	30	3
10-1004-1		1	10	1
10-1004-2		1	10C	1
		3	5B	1
10-1004-3		1	10D	1
10-1004-4		1	10F	1
		3	5A	1
10-1004-5		1	10E	1
10-1004-6		1	10G	1
10-1004-7		1	10K	1
		2	40A	1
		3	5	1
		4	50	1
10-1004-8		1	10L	1
1200-25CD		1	105	4
		2	170	4
		3	50	4
		4	140	4
		6	80	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
1200-25ZD		1	150A	4
		2	170A	4
		3	50A	4
		4	140A	4
		6	80A	4
		6	160	2
2100-100		6	150	2
2100-103		6	155	2
2100-3		6	145	1
2100-6		1	25C	4
22395-1		3	15B	4
		4	60B	4
		6	176	4
		2	60	5
		5	35	2
		4	20	1
387		5	40	2
413T7417-15		5	25	2
413T7417-16		4	22A	1
413T7417-18		5	1A	RF
413T7417-19		5	22	1
413T7417-2		4	20A	1
413T7417-20		5	23	1
413T7417-21		5	35A	2
413T7417-22		5	40A	2
413T7417-23		5	25A	2
413T7417-3		4	40	1
413T7417-4		4	40A	1
413T7417-47		5	21	1
413T7417-49		5	22	1
413T7417-5		4	35	1
413T7417-9		4	22	1
		5	1	RF
413T7428-1		5	45	1
413T7428-2		5	55	1
413U7234-33		4	5	
		5	15	1
413U7234-37		4	5A	1
413U7234-46		5	15A	1
413U7234-47		5	21A	1
413U7234-49		5	21B	1
413U7234-50		5	15B	1
		5	15C	1
417T3054-10		1	180	1
417T3054-11		1	150	1
		2	190	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3054-12		1	160	1
		2	195	1
417T3054-19		1	145	1
		3	70	1
		6	100	1
417T3054-20		1	155	1
		3	75	1
		6	105	1
417T3054-32		1	176	1
		2	200	1
		3	85	1
		4	175A	1
		6	115	1
417T3054-33		1	181	1
		2	205	1
		3	90	1
		4	175	1
		6	120	1
417T3054-51		1	157	1
417T3054-54		1	162	1
417T3054-55		1	163	1
417T3054-58		1	145A	1
417T3054-9		1	175	1
417T3056-1		1	1	
417T3056-1SP		1	1A	RF
417T3056-10SP		1	1C	RF
417T3056-11SP		1	5E	RF
417T3056-110SP		1	2A	RF
417T3056-111SP		1	6U	RF
417T3056-119SP		1	2B	RF
417T3056-12SP		1	5F	RF
417T3056-120SP		1	2C	RF
417T3056-121SP		1	5S	RF
417T3056-122SP		1	1K	RF
417T3056-124SP		1	5T	RF
417T3056-125SP		1	5U	RF
417T3056-126SP		1	6N	RF
		2	1B	RF
417T3056-127SP		1	5V	RF
417T3056-128SP		1	1L	RF
417T3056-129SP		1	2D	RF
		2	1C	1
417T3056-13SP		1	1D	RF
417T3056-130SP		1	6M	RF
417T3056-131SP		1	1X	RF
417T3056-132SP		1	5W	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3056-135SP		1	1P	RF
		3	1B	RF
417T3056-137SP		1	5X	RF
417T3056-14SP		1	5G	RF
417T3056-143SP		4	70	
417T3056-144SP		4	70A	
417T3056-145SP		4	45	
417T3056-146SP		4	45A	
417T3056-147SP		1	5Y	RF
417T3056-148SP		1	6G	RF
417T3056-149SP		1	1U	RF
417T3056-15SP		1	5H	RF
417T3056-151SP		1	7	
		4	1	
417T3056-152SP		1	7A	
		4	1A	
417T3056-153SP		4	70B	1
417T3056-154SP		4	70C	1
417T3056-155SP		4	45B	1
417T3056-156SP		4	45C	1
417T3056-157SP		1	7B	RF
		4	1B	RF
417T3056-158SP		1	7C	RF
		4	1C	RF
417T3056-16		1	41	1
		3	25	1
		6	10	1
417T3056-17		1	46	1
		2	100	1
417T3056-19SP		1	5J	RF
417T3056-2		1	5	
417T3056-2SP		1	5A	RF
417T3056-20SP		1	1E	RF
417T3056-21SP		1	5K	RF
417T3056-22SP		1	1F	RF
417T3056-24SP		1	5L	RF
417T3056-25SP		1	1G	RF
417T3056-26SP		1	5M	RF
		2	1	RF
417T3056-27SP		1	5N	RF
417T3056-28SP		1	1H	RF
417T3056-29SP		1	5P	RF
		2	1A	RF
417T3056-3		1	40	1
417T3056-30SP		1	5Q	RF
417T3056-31SP		1	1J	RF
417T3056-312SP		1	6Q	RF

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3056-313SP		1	1Z	RF
417T3056-319SP		1	6H	RF
417T3056-32SP		1	5R	RF
417T3056-320SP		1	1V	RF
417T3056-321SP		1	5Z	RF
417T3056-322SP		1	1Q	RF
417T3056-324SP		1	6D	RF
417T3056-325SP		1	1R	RF
417T3056-327SP		1	6E	RF
417T3056-328SP		1	1S	RF
417T3056-329SP		1	2E	RF
		2	1D	1
417T3056-33		1	47	1
417T3056-332SP		1	6F	RF
417T3056-333SP		1	2	RF
417T3056-335SP		1	1T	RF
417T3056-337SP		1	6J	RF
417T3056-34		1	47A	
417T3056-34SP		1	47C	1
417T3056-347SP		1	6K	RF
417T3056-348SP		1	6L	RF
417T3056-349SP		1	1W	RF
417T3056-35SP		1	1M	RF
		3	1	RF
417T3056-355SP		4	45D	1
417T3056-356SP		4	45E	1
417T3056-357SP		1	7D	RF
		4	1D	RF
417T3056-358SP		1	7E	RF
		4	1E	RF
417T3056-359SP		1	6P	RF
417T3056-36SP		1	1N	RF
		3	1A	RF
417T3056-360SP		1	1Y	RF
417T3056-361SP		1	6S	RF
		4	1F	RF
417T3056-362SP		1	6T	RF
		4	1G	RF
417T3056-365SP		1	6R	RF
		3	3	RF
417T3056-367SP		1	6V	RF
		4	1H	RF
417T3056-368SP		1	6W	RF
		4	1J	RF
417T3056-369SP		4	70D	1
417T3056-37		1	47B	1
417T3056-370SP		4	70E	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3056-371SP		4	45F	1
417T3056-372SP		4	45G	1
417T3056-4		1	45	1
417T3056-400SP		1	7F	RF
		6	1	1
417T3056-6SP		1	6	
		1	5B	RF
417T3056-7SP		1	1B	RF
		1	6A	
417T3056-8SP		1	5C	RF
		1	6B	
417T3056-9SP		1	5D	RF
		1	6C	
417T3058-101		1	50	2
417T3058-112		1	100	1
417T3058-114		1	85	1
		2	150	1
		3	47B	1
		4	120	1
		6	60	1
417T3058-115		1	70	1
		2	135	1
		3	46B	1
		4	105	1
		6	45	1
417T3058-116		1	165	4
		2	196	4
		3	80	4
		4	170	2
		6	110	4
417T3058-119		1	90	1
		2	155	1
		3	48	1
		4	125	1
		6	65	1
417T3058-120		1	80	1
		2	145	1
		3	47A	1
		4	115	1
		6	55	1
417T3058-121		1	65	1
		2	130	1
		3	46A	1
		4	100	1
		6	40	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3058-125		1	51	2
		2	105	2
		3	30	2
		4	75	1
		6	15	2
		1	101	1
417T3058-128		2	165	1
		3	48B	1
		4	135	1
		6	75	1
		1	125	4
		2	180	4
417T3059-1		3	60	4
		4	150	4
		6	90	4
		1	20	
		1	20A	1
		1	20B	1
417T3062-11SP		1	35B	1
417T3062-13SP		1	35B	1
417T3062-14SP		2	75B	1
417T3062-15SP		2	90B	1
417T3062-16SP		1	20C	1
417T3062-3		1	35	
417T3062-3SP		1	35A	1
417T3062-31SP		1	20D	1
417T3062-33SP		1	35C	1
		1	35D	1
417T3062-34SP		2	75C	1
417T3062-35SP		2	90C	1
417T3062-36SP		1	20E	1
417T3062-4		2	75	
417T3062-4SP		2	75A	1
417T3062-5		2	90	
417T3062-5SP		2	90A	1
417T3072-1		1	15	
417T3072-1SP		1	15A	1
417T3072-11SP		1	15B	1
417T3072-13SP		1	30B	1
		3	20A	1
417T3072-14		3	10A	1
417T3072-15SP		4	55	1
417T3072-16SP		4	55A	1
417T3072-17		4	65	1
417T3072-18		4	65A	1
417T3072-3		1	30	
417T3072-3SP		1	30A	1
		3	20	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3072-31SP		1	15C	1
417T3072-33SP		1	30C	1
		3	20B	1
417T3072-34SP		1	15D	1
		3	10B	1
417T3072-35SP		4	55C	1
417T3072-36SP		4	55B	1
417T3072-37		4	65B	1
417T3072-38		4	65C	1
417T3072-4SP		3	10	1
417T3072-40		6	175	
417T3072-40SP		6	175A	1
417T3072-41SP		6	177	1
417T3090-102		2	85	1
417T3090-108		2	70	1
417T3091-1		1	115	4
		2	175	4
		3	55	4
		4	145	4
		6	85	4
417T3324-10		4	210A	
417T3324-11		4	190	
417T3324-12		4	190A	
417T3324-13		4	210B	1
417T3324-14		4	210C	1
417T3324-15		4	190B	1
417T3324-15SP		4	190H	1
417T3324-16		4	190C	1
417T3324-16SP		4	190J	1
417T3324-17		4	190D	
417T3324-17SP		4	190F	1
		4	190K	1
417T3324-18		4	190E	
417T3324-18SP		4	190G	1
		4	190L	1
417T3324-19		4	210D	1
		4	210F	1
417T3324-20		4	210E	1
		4	210G	1
417T3324-21SP		4	235	1
417T3324-22		4	240	1
417T3324-23SP		4	225	1
		4	225A	1
417T3324-24		4	250	1
417T3324-25SP		4	230	1
		4	230A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
417T3324-26SP		4	215	1
		4	215A	1
417T3324-3		4	180	1
417T3324-4		4	180A	1
417T3324-5		4	185	1
417T3324-6		4	185A	1
417T3324-9		4	210	1
417T6012-11		6	180	1
417T6012-13		6	185	1
417T6012-27		6	195	1
417T6012-29		6	190	1
51863-3		2	35	3
6035-2BR0185		1	95	2
		2	160	2
		4	130	2
60352BR0185		3	48A	2
		6	70	2
855307-3		2	45	2
		2	47	2
855307-7		2	55	1
855307-8		2	50	2
		2	52	2
855308-9		2	65	5
96-40		2	20	2
96-62		2	30	3

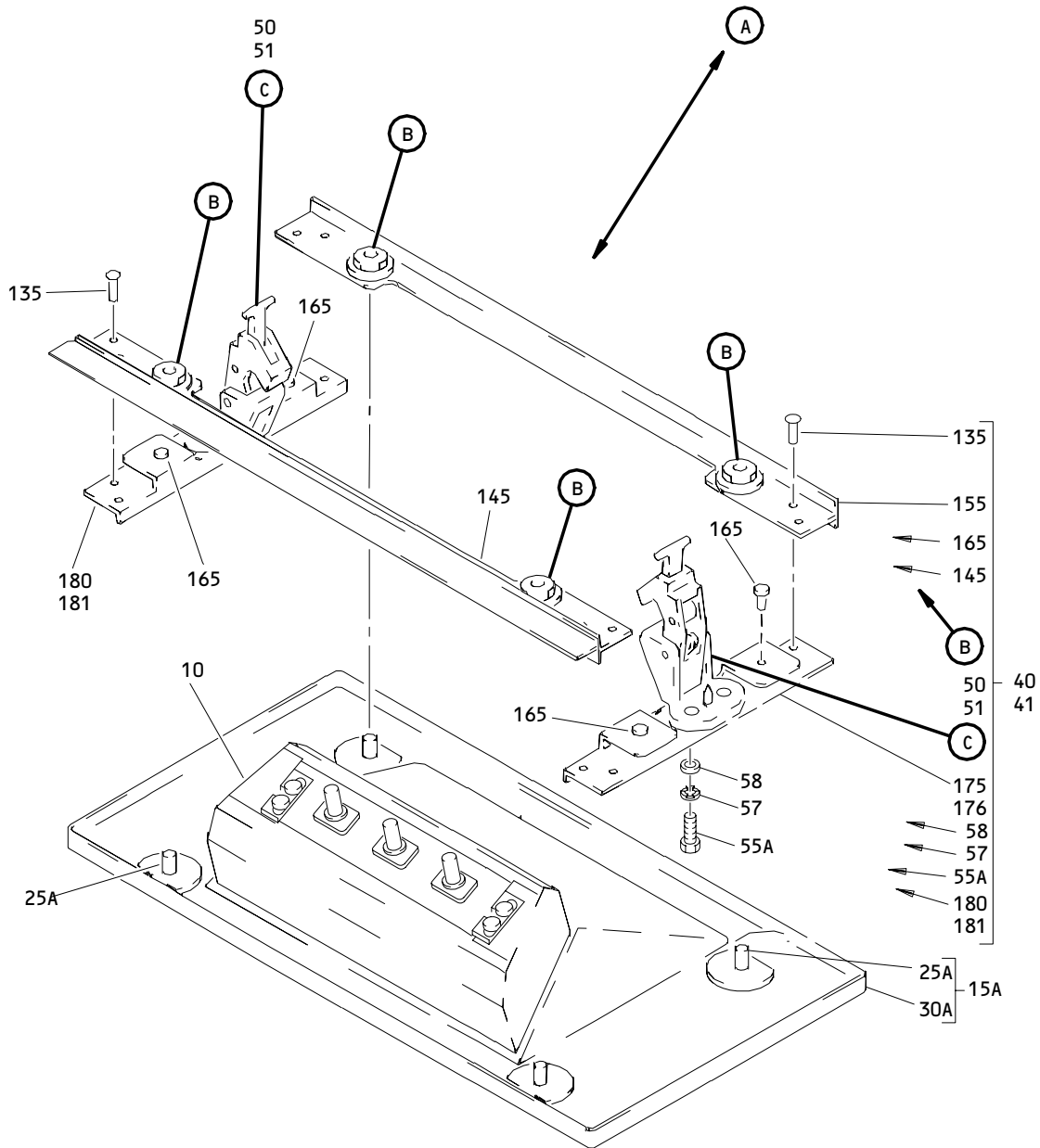
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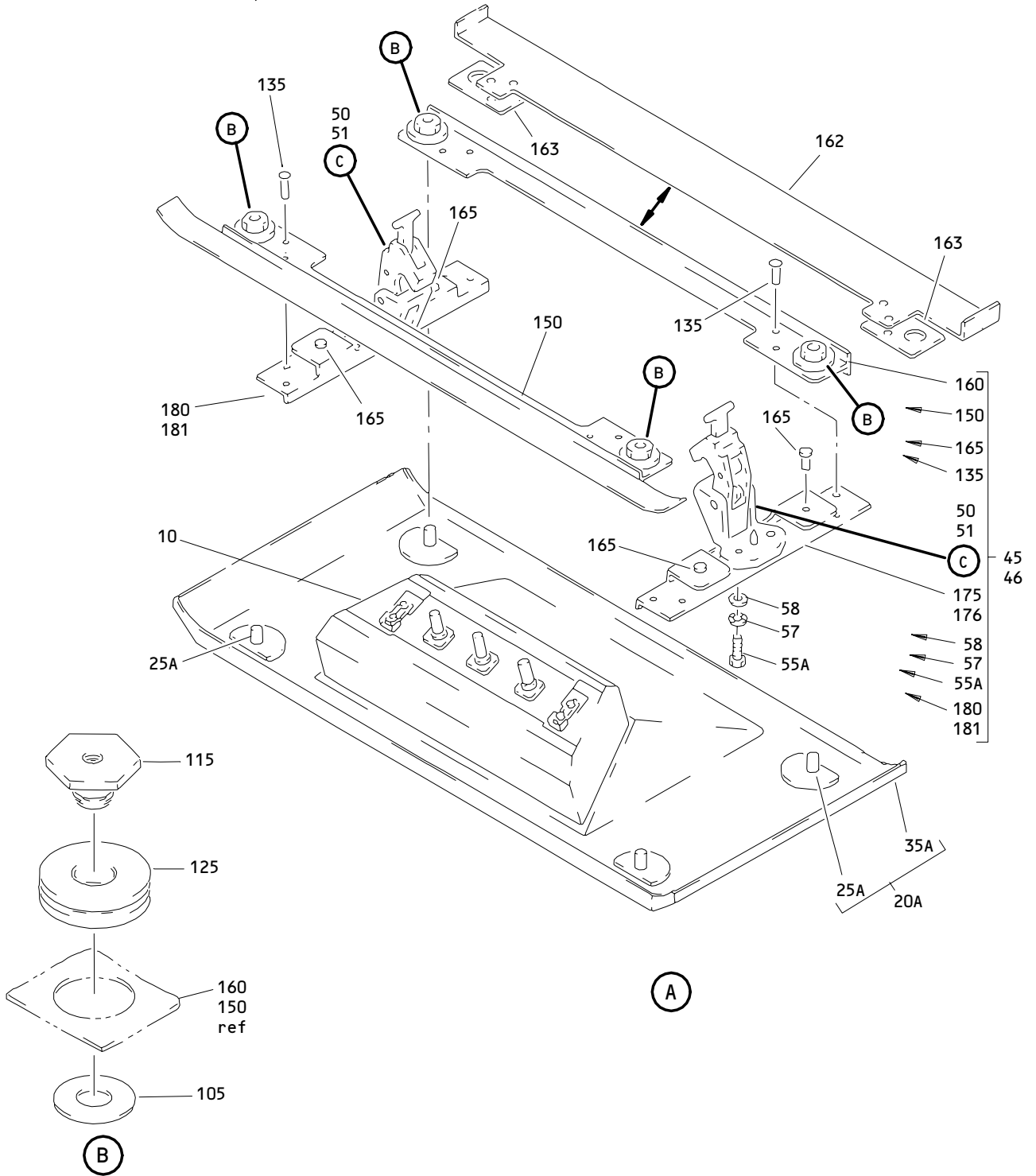


417T3056-1,-7,-9,-10,-13,-15,-20,-22,-25,-28,-31,-122,-125,-128,-131,-149,
 -320,-322,-325,-328,-335,-349,-360

Outboard Passenger Service Unit Sign Panel Assembly
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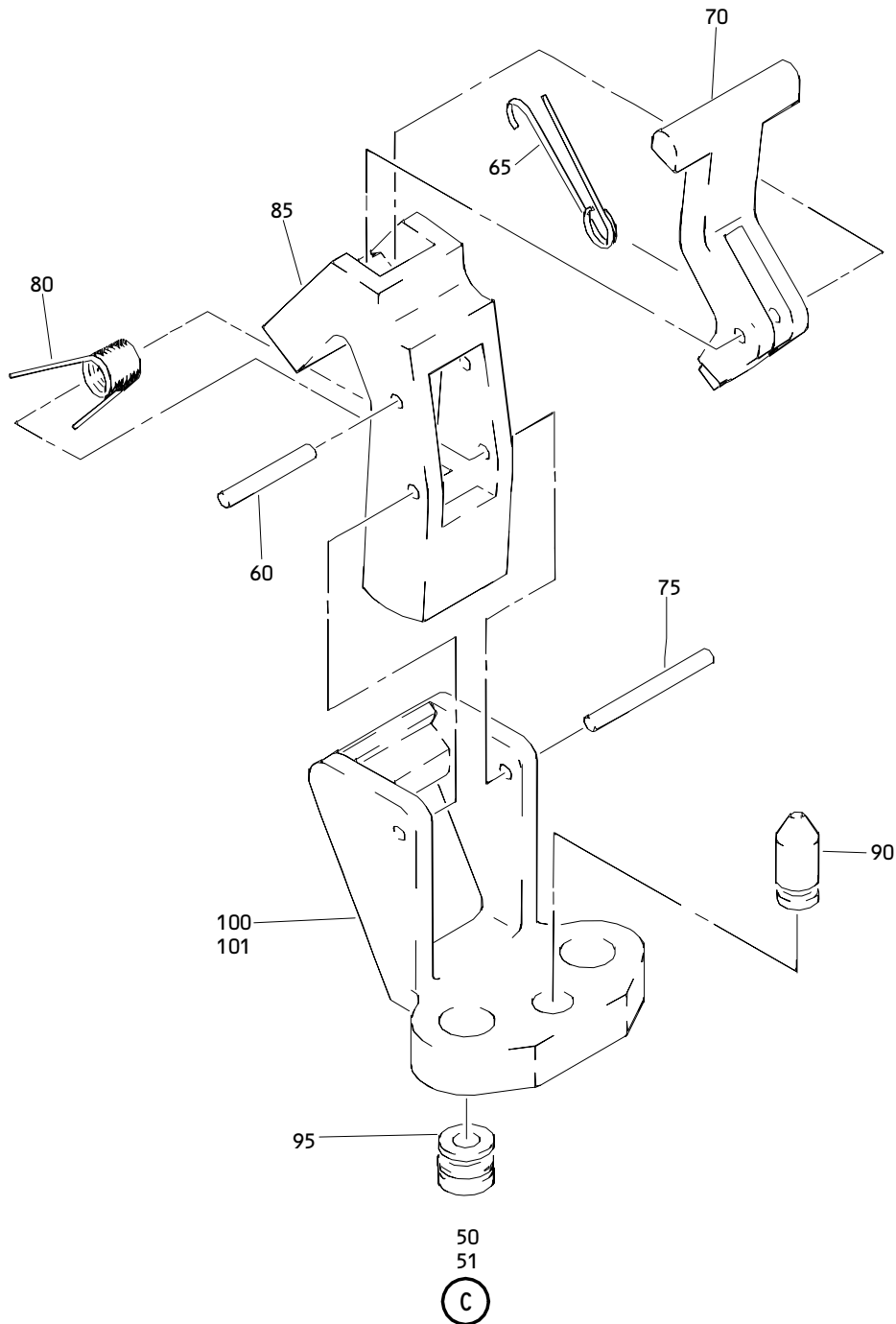


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 -130,-137,-148,-319,-321,-324,-327,-337,-348,-359

Outboard Passenger Service Unit Sign Panel Assembly
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Outboard Passenger Service Unit Sign Panel Assembly
 Figure 1 (Sheet 3)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-			DELETED		
-1	417T3056-1		PANEL ASSY-OUTBD PASS. SVCE	A	RF
-1A	417T3056-1SP		UNIT SIGN		
-1B	417T3056-7SP		PANEL ASSY-OUTBD PASS. SVCE	B	RF
			UNIT SIGN		
-1C	417T3056-10SP		PANEL ASSY-OUTBD PASS. SVCE	C	RF
			UNIT SIGN		
-1D	417T3056-13SP		PANEL ASSY-OUTBD PASS. SVCE	D	RF
			UNIT SIGN		
-1E	417T3056-20SP		PANEL ASSY-OUTBD PASS. SVCE	N	RF
			UNIT SIGN		
-1F	417T3056-22SP		PANEL ASSY-OUTBD PASS. SVCE	P	RF
			UNIT SIGN		
-1G	417T3056-25SP		PANEL ASSY-OUTBD PASS. SVCE	T	RF
			UNIT SIGN		
-1H	417T3056-28SP		PANEL ASSY-OUTBD PASS. SVCE	U	RF
			UNIT SIGN		
-1J	417T3056-31SP		PANEL ASSY-OUTBD PASS. SVCE	Y	RF
			UNIT SIGN		
-1K	417T3056-122SP		PANEL ASSY-OUTBD PASS. SVCE	AC	RF
			UNIT SIGN		
-1L	417T3056-128SP		PANEL ASSY-OUTBD PASS. SVCE	AG	RF
			UNIT SIGN		
-1M	417T3056-35SP		PANEL ASSY-OUTBD PASS. SVCE	AJ	RF
			UNIT SIGN		
-1N	417T3056-36SP		(FOR DETAILS SEE FIG.3) PANEL ASSY-OUTBD PASS. SVCE	AK	RF
			UNIT SIGN		
-1P	417T3056-135SP		(FOR DETAILS SEE FIG.3) PANEL ASSY-OUTBD PASS. SVCE	AL	RF
			UNIT SIGN		
R -1Q	417T3056-322SP		(FOR DETAILS SEE FIG.3) PANEL ASSY-OUTBD PASS. SVCE	AS	RF
			UNIT SIGN		
R -1R	417T3056-325SP		PANEL ASSY-OUTBD PASS. SVCE	AU	RF
			UNIT SIGN		
R -1S	417T3056-328SP		PANEL ASSY-OUTBD PASS. SVCE	AW	RF
			UNIT SIGN		
R -1T	417T3056-335SP		PANEL ASSY-OUTBD PASS. SVCE	AY	RF
			UNIT SIGN		
R -1U	417T3056-149SP		PANEL ASSY-OUTBD PASS. SVCE	BA	RF
			UNIT SIGN		
R -1V	417T3056-320SP		PANEL ASSY-OUTBD PASS. SVCE	BB	RF
			UNIT SIGN		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -1W	417T3056-349SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	BC	RF
R -1X	417T3056-131SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	BK	RF
R -1Y	417T3056-360SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	BN	RF
1Z	417T3056-313SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	BV	RF
2	417T3056-333SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	BW	RF
2A	417T3056-110SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	CA	RF
2B	417T3056-119SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	CE	RF
2C	417T3056-120SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	CF	RF
2D	417T3056-129SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	CG	RF
2E	417T3056-329SP		(FOR DETAILS, SEE FIG. 2) PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN (FOR DETAILS, SEE FIG. 2)	CH	RF
-5	417T3056-2		DELETED		
-5A	417T3056-2SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	E	RF
-5B	417T3056-6SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	F	RF
-5C	417T3056-8SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	G	RF
-5D	417T3056-9SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	H	RF
-5E	417T3056-11SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	J	RF
-5F	417T3056-12SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	K	RF
-5G	417T3056-14SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	L	RF
-5H	417T3056-15SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	M	RF
-5J	417T3056-19SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	Q	RF
-5K	417T3056-21SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	R	RF
-5L	417T3056-24SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	S	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -5M	417T3056-26SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN (FOR DETAILS SEE FIG. 2)	V	RF
-5N	417T3056-27SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	W	RF
-5P	417T3056-29SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN (FOR DETAILS SEE FIG. 2)	X	RF
-5Q	417T3056-30SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	Z	RF
-5R	417T3056-32SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AA	RF
-5S	417T3056-121SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AB	RF
-5T	417T3056-124SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AD	RF
-5U	417T3056-125SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AE	RF
-5V	417T3056-127SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AF	RF
-5W	417T3056-132SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AH	RF
R -5X	417T3056-137SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AM	RF
R -5Y	417T3056-147SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AN	RF
R -5Z	417T3056-321SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AR	RF
-6	417T3056-6SP		DELETED		
-6A	417T3056-7SP		DELETED		
-6B	417T3056-8SP		DELETED		
-6C	417T3056-9SP		DELETED		
R -6D	417T3056-324SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AT	RF
R -6E	417T3056-327SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AV	RF
R -6F	417T3056-332SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	AX	RF
R -6G	417T3056-148SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	BD	RF

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -6H	417T3056-319SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	BE	RF
R -6J	417T3056-337SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	BF	RF
R -6K	417T3056-347SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	BG	RF
R -6L	417T3056-348SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	BH	RF
R -6M	417T3056-130SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	BJ	RF
R -6N	417T3056-126SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	BL	RF
R -6P	417T3056-359SP		(FOR DETAILS SEE FIG. 2) PANEL ASSY-INBD PASS. SVCE UNIT SIGN	BP	RF
6Q	417T3056-312SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	BU	RF
6R	417T3056-365SP		PANEL ASSY-OUTBD, REVERSED UNIT SIGN	BX	RF
6S	417T3056-361SP		(FOR DETAILS, SEE FIG. 3) PANEL ASSY-PASS. SVCE UNIT SIGN	BY	RF
6T	417T3056-362SP		(FOR DETAILS, SEE FIG. 4) PANEL ASSY-PASS. SVCE UNIT SIGN	BZ	RF
-6U	417T3056-111SP		(FOR DETAILS, SEE FIG. 4) PANEL ASSY-PASS. SVCE UNIT UNIT SIGN	CB	RF
6V	417T3056-367SP		PANEL ASSY-PASS. SVCE UNIT UNIT SIGN	CC	RF
6W	417T3056-368SP		(FOR DETAILS, SEE FIG. 4) PANEL ASSY-PASS. SVCE UNIT UNIT SIGN	CD	RF
-7	417T3056-151SP		DELETED		
-7A	417T3056-152SP		DELETED		
R -7B	417T3056-157SP		PANEL ASSY-PASS. SVCE UNIT SIGN	BQ	RF
			(FOR DETAILS SEE FIG. 4)		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -7C	417T3056-158SP		PANEL ASSY-PASS. SVCE UNIT SIGN (FOR DETAILS SEE FIG. 4)	BR	RF
R -7D	417T3056-357SP		PANEL ASSY-PASS. SVCE UNIT SIGN (FOR DETAILS SEE FIG. 4)	BS	RF
R -7E	417T3056-358SP		PANEL ASSY-PASS. SVCE UNIT SIGN (FOR DETAILS SEE FIG. 4)	BT	RF
-7F	417T3056-400SP		PANEL ASSY-PASS. SVCE (FOR DETAILS, SEE FIG. 6)	CJ	RF
10	10-1004-1		.SIGN ASSY- (V72914) (SPEC S417T503-1)	A,C,E J,BN, BP,CA CB	1
-10A	S417T503-2		DELETED		
-10B	S417T503-3		DELETED		
-10C	10-1004-2		.SIGN- (V72914) (SPEC S417T503-2)	B,D,F K,BU, BV,BW	1
-10D	10-1004-3		.SIGN- (V72914) (SPEC S417T503-3)	G,H,L ,M	1
-10E	10-1004-5		.SIGN- (V72914) (SPEC S417T503-5)	N,Q, BB,BE CE,CF	1
-10F	10-1004-4		.SIGN- (V72914) (SPEC S417T503-4)	P,R, AB,AC AR,AS	1
-10G	10-1004-6		.SIGN- (V72914) (SPEC S417T503-6)	S,T,A D,AE, AT,AU	1
-10H	S417T503-7		DELETED		
-10J	S417T503-8		DELETED		
-10K	10-1004-7		.SIGN- (V72914) (SPEC S417T503-7)	U,W,A A,AF, AG,AH ,AM,A N AV-AY ,BF,B G	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01- -10L	10-1004-8		.SIGN- (V72914) (SPEC S417T503-8)	Y,Z,B J,BK	1
R -10M	S417T503-14		.SIGN	BA,BC ,BD,B H	1
15 15A	417T3072-1 417T3072-1SP		DELETED .PANEL ASSY-FACE	A-D,H M-P, T,U,Y	1
-15B	417T3072-11SP		.PANEL ASSY-FACE	AC,AE AG,BA BK,CA CF	1
R -15C	417T3072-31SP		.PANEL ASSY-FACE	AR,AT AV,AX BB,BC BN,BV	1
R -15D 20 20A	417T3072-34SP 417T3062-1 417T3062-1SP		.PANEL ASSY-FACE DELETED .PANEL ASSY-FACE	AY E-G, J-L, Q-S,W Z,AA	1 1
-20B	417T3062-11SP		.PANEL ASSY-FACE	AB,AD AF,AH AN,BD BJ,CB CE	1
R -20C	417T3062-16SP		.PANEL ASSY-FACE	AM	1
R -20D	417T3062-31SP		.PANEL ASSY-FACE	AR,AT AV,AX BE,BG BH,BP BU,BW	1
R -20E	417T3062-36SP		.PANEL ASSY-FACE	BF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 25 25A	SLG164-08-3 SL6164-08-3		DELETED ..STUD- (V97393)	A-U,W Y-AH, AM,AN AS,AU AW, BA-BD BJ,BK BN,BV CA,CE CF	4
25B	SL6164-08-3		..STUD (V97393) (OPT ITEM 25C)	AR,AT AV,AX AY, BE-BH BP,BU BW	4
25C	22395-1		..STUD (V10478) (OPT ITEM 25B)	AR,AT AV,AX AY, BE-BH BP,BU BW	4
30 30A	417T3072-3 417T3072-3SP		DELETED ..PANEL	A-D,H M-P, T,U,Y	1
-30B	417T3072-13SP		..PANEL	AC,AE AG,BA BK,CA CF	1
R -30C	417T3072-33SP		..PANEL	AS,AU AW,AY	1
35 35A	417T3062-3 417T3062-3SP		DELETED ..PANEL	E-G, J-L, Q-S,W Z,AA	1
-35B	417T3062-13SP		..PANEL	AB,AD AF,AH AM,AN BD,BJ CE	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 01-35C	417T3062-33SP		..PANEL	AR,AT AV,AX BB,BC BE-BH BN,BP BU-BW	1
R -35D	417T3062-33SP		..PANEL	AR,AT AV,AX BB,BC BE,BG BH,BN BP	1
40	417T3056-3		.FRAME ASSY-SPACER	A,B,H	1
41	417T3056-16		.FRAME ASSY-SPACER	C,D, M-P,T U,Y, AC,AE AG,AS AU,AW AY, BA-BC BK,BN BV,CA CF	1
45	417T3056-4		.FRAME ASSY-SPACER	E-G	1
-46	417T3056-17		.FRAME ASSY-SPACER	J-L, Q-S,W Z,AB, AD,AF AM,AR AT,AV BD-BF BH,BJ BP,BU CA,CB CE	1
47	417T3056-33		.FRAME ASSY-INBD (OPT ITEM 47C)	AA,AH AX,BW	1
-47A	417T3056-34		DELETED		
R -47B	417T3056-37		.FRAME ASSY-INBD	AN,BG	1
R -47C	417T3056-34SP		.FRAME ASSY-INBD (OPT ITEM 47)	AA,AH AX,BW	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-50	417T3058-101		..LATCH ASSY	A,B, E-H	2
51	417T3058-125		..LATCH ASSY	C,D, J-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	2
55 55A	NAS1801-08-4B NAS1801-08-5		ATTACHING PARTS DELETED ..SCREW	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	4
57	MS35333-38		..WASHER	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	4
58	AN960PD8L		..WASHER	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	4
			-----*		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-60	MS20253P2-54		...PIN-HINGE	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	1
65	417T3058-121		...SPRING-TRIGGER	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	1
70	417T3058-115		...TRIGGER	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	1
75	MS20253P2-76		...PIN-HINGE	A,B, E-H	1
-76	MS20253P2-095		...PIN-HINGE	C,D, J-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-80	417T3058-120		...SPRING-CAM	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	1
85	417T3058-114		...CAM-SHORT ARM	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	1
90	417T3058-119		...PIN-SIGN INDEX	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	1
95	6035-2BR0185		...INSERT- (V01556)	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-100	417T3058-112		...BASE-WIDE	A,B, E-H	1
-101	417T3058-128		...BASE-WIDE	C,D, J-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	1
105	1200-25CD		..RING-RETAINING (V97464) (OPT ITEM 105A)	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	4
105A	1200-25ZD		..RING-RETAINING (V97464) (OPT ITEM 105)	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	4
115	417T3091-1		..SLEEVE	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-125	417T3059-1		..GROMMET	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	4
135	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	8
145	417T3054-19		..COVER-GAP	A-D,H M-P,T U,Y, AC,AE AG,AS AU,AW AY, BA-BC BK,BN BV,CA CF	1
R-145A	417T3054-58		..COVER GAP	N	1
150	417T3054-11		..COVER-GAP	E-G, J-L, Q-S,W Z,AA, AB,AD AF,AH AM,AR AT,AV AX, BD-BF BH,BJ BP,BU BW,CB CE	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-155	417T3054-20		..MEMBER-AFT	A-D,H M-P,T U,Y, AC,AE AG,AS AU,AW AY, BA-BC BK,BN BV,CA CF	1
157	417T3054-51		..MEMBER-AFT INBD (USED ON ITEM 47)		1
160	417T3054-12		..MEMBER-AFT	E-G, J-L, Q-S,W Z,AB, AD,AF AM,AN AR,AT AV, BD-BJ BP,BU CB,CE	1
162	417T3054-54		..MEMBER-AFT (USED ON ITEM 47C)		1
163	417T3054-55		..MEMBER-AFT (USED ON ITEM 47C)		1
165	417T3058-116		..PAD-RUBBER	A-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-175	417T3054-9		..MEMBER-SIDE	A,B, E-H	1
176	417T3054-32		..MEMBER-SIDE	C,D, J-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	1
180	417T3054-10		..MEMBER-SIDE	A,B, E-H	1
181	417T3054-33		..MEMBER-SIDE	C,D, J-U,W Y-AH, AM,AN AR-AY BA-BK BN,BP BU-BW CA,CB CE,CF	1

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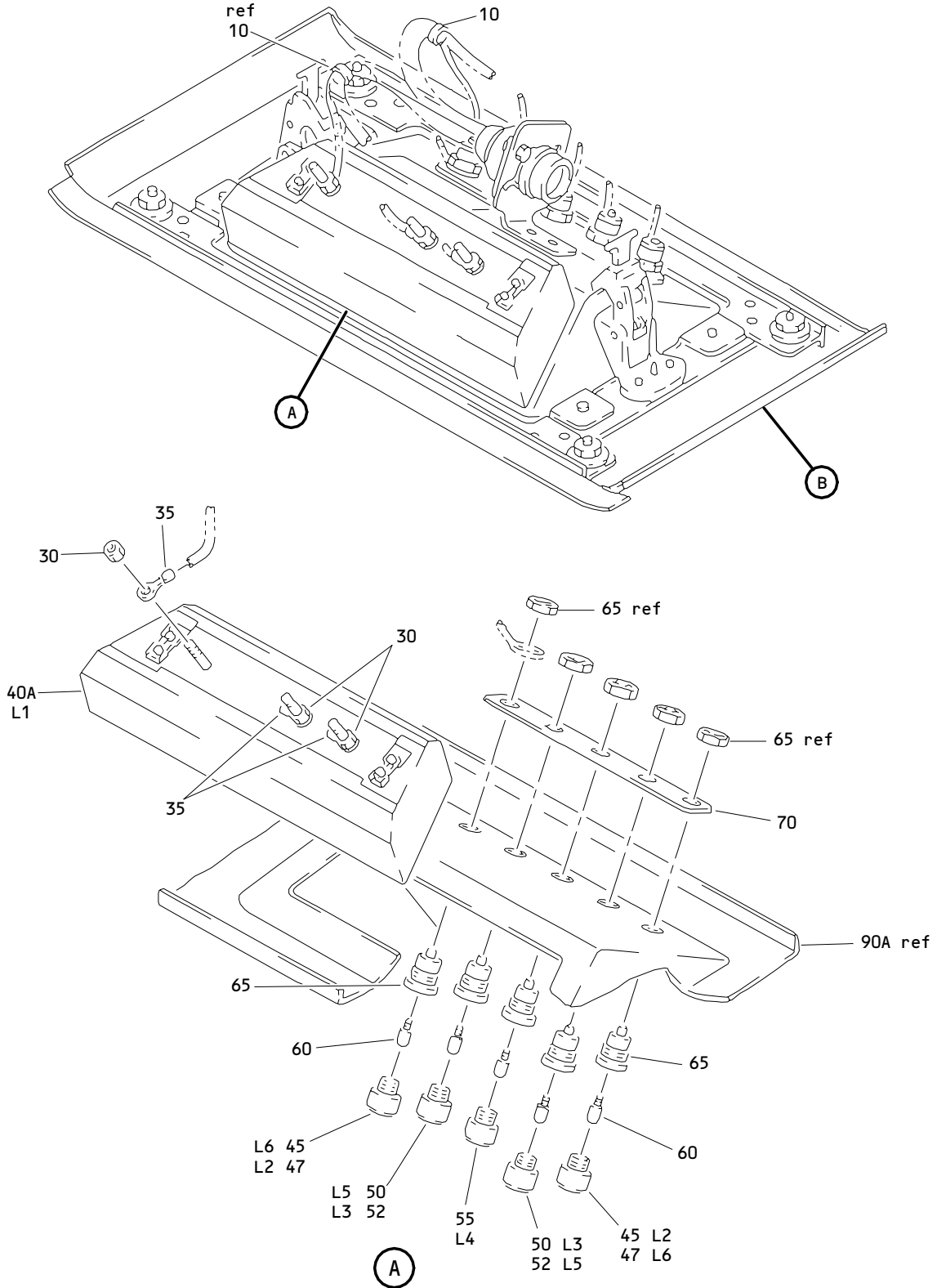
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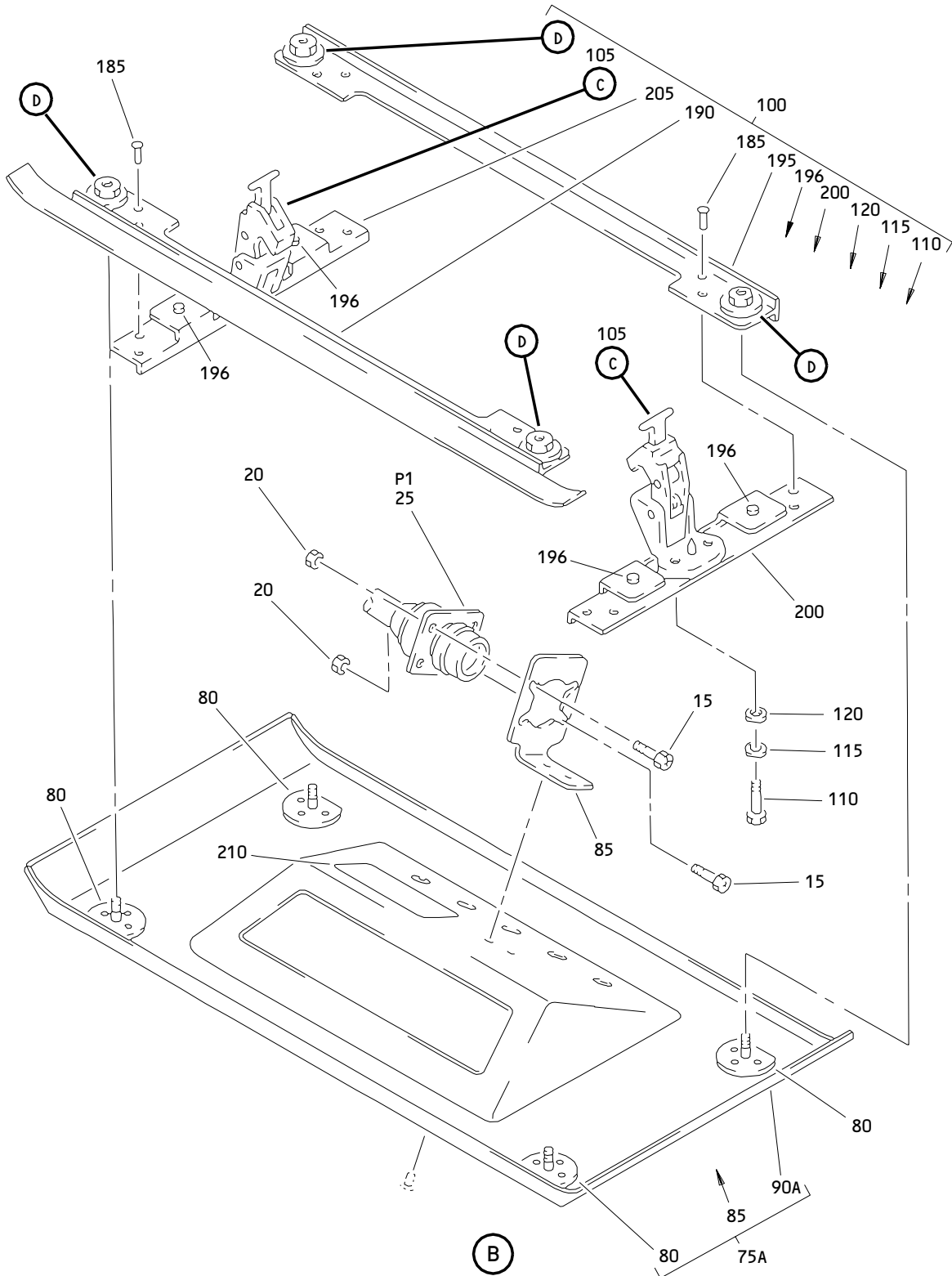
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Inboard Passenger Service Unit Sign Panel Assembly
Figure 2 (Sheet 1)

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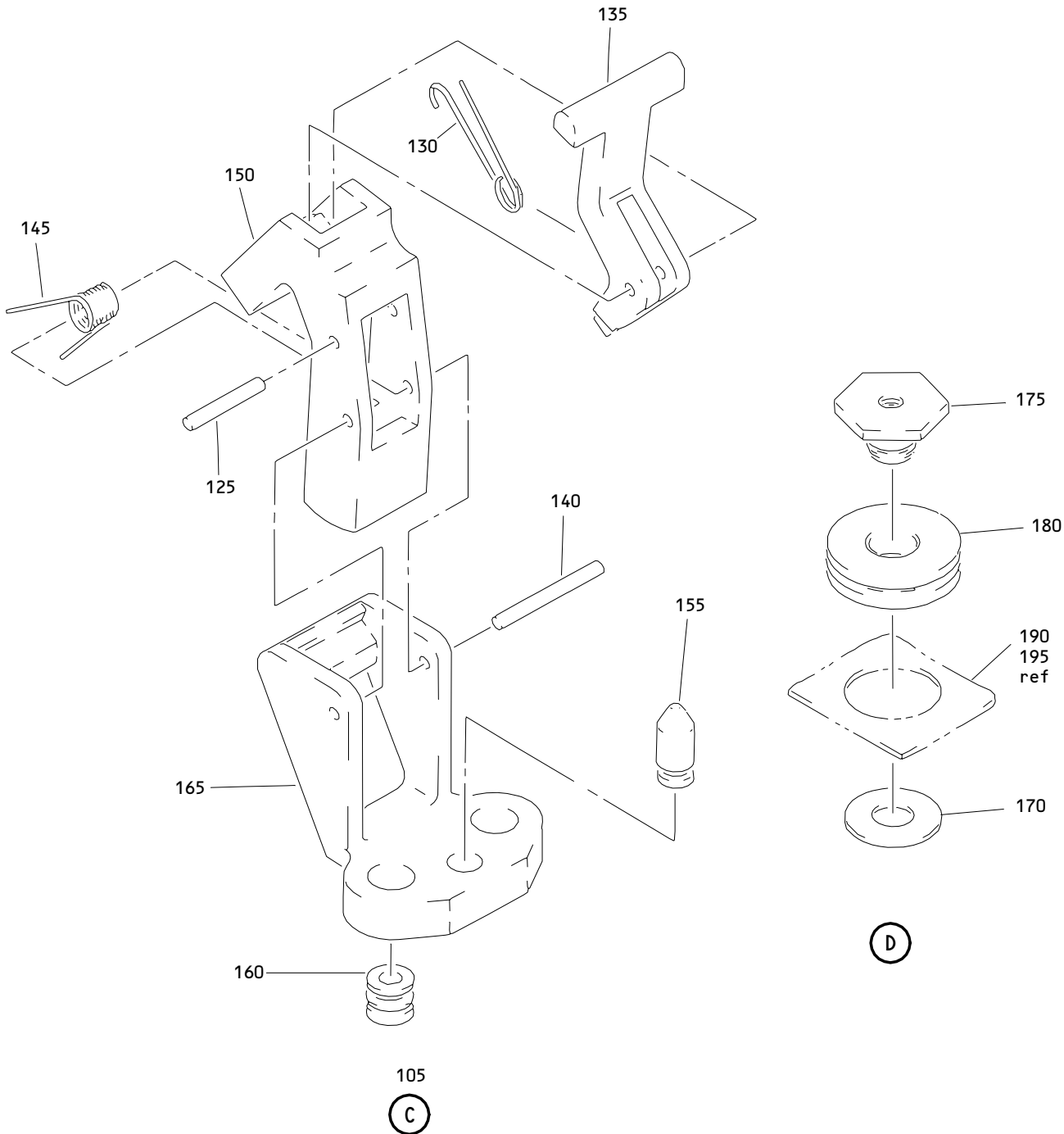
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Inboard Passenger Service Unit Sign Panel Assembly
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Inboard Passenger Service Unit Sign Panel Assembly
 Figure 2 (Sheet 3)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -1	417T3056-26SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	V	RF
-1A	417T3056-29SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	X	RF
R -1B	417T3056-126SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	BL	RF
1C	417T3056-129SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	CG	1
1D	417T3056-329SP		PANEL ASSY-INBD PASS. SVCE UNIT SIGN	CH	1
R 10	TY903-5		.CLAMP- (V06383) (OPT ITEMS 10A,10B)	V,X, BL,CG	AR
-10A	TY90		.STRAP- (V59703) (OPT ITEMS 10,10B)	V,X, BL,CG	AR
-10B	MS3367-1-9		.STRAP- (OPT ITEMS 10,10A)	V,X, BL,CG	AR
15	NAS1801-04-4		.SCREW	CH V,X, BL,CG	2
20	H10-04BAC		.NUT- (V15653) (SPEC BACN10JC04) (OPT NS202101-40 (V80539)) (OPT RMLH9075-40W (V72962)) (OPT T6S440J (V11815)) (OPT VN303A40 (V92215)) (OPT 96-40 (V80539)) (OPT BRH10A04 (V52828))	CH V,X, BL,CG	2
25	BACC45FN12A12P		.CONNECTOR- (P1)	V,X, BL,CG CH	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-30	H10-06BAC		.NUT- (V15653) (SPEC BACN10JC06) (OPT RMLH9075-62W (V72962)) (OPT T6S632J (V11815)) (OPT VN303A62 (V92215)) (OPT 96-62 (V80539)) (OPT BRH10A62 (OPT BRH10A62 (V52828)) (OPT NS202101-62 (V80539))	V,X, BL,CG CH	3
35	51863-3		.TERMINAL- (V00779) (SPEC BACT12AR202)	V,X, BL,CG CH	3
40	S417T503-7		DELETED		
40A	10-1004-7		.SIGN- (V72914) (L1) (SPEC S417T503-7)	V,X, BL,CG CH	1
45	855307-3		.LENS-BLUE (V08717) (L2, L6)	V,BL, CG,CH	2
47	855307-3		.LENS-BLUE (V08717) (L2, L6)	X	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-50	855307-8		.LENS-AMBER (V08717) (L3, L5)	V,BL, CG,CH	2
52	855307-8		.LENS-AMBER (V08717) (L3, L5)	X	2
55	855307-7		.LENS-PINK (V08717) (L4)	V,X, BL,CG CH	1
60	387		.LAMP- (V08806)	V,X, BL,CG CH	5
65	855308-9		.BODY ASSY- (V08717)	V,X, BL,CG CH	5
70	417T3090-108		.PLATE-GROUND	V,X, BL,CG CH	1
75	417T3062-4		DELETED		
75A	417T3062-4SP		.PANEL ASSY-FACE	V,X, BL	1
R -75B	417T3062-14SP		.PANEL ASSY-FACE	BL,CG	1
75C	417T3062-34SP		.PANEL ASSY-FACE	CH	1
80	SL6164-08-3		..STUD- (V97393)	V,X, BL,CG CH	4
85	417T3090-102		..BRACKET	V,X, BL,CG CH	1
90	417T3062-5		DELETED		
90A	417T3062-5SP		..PANEL	V,X	1
R -90B	417T3062-15SP		..PANEL	BL,CG	1
90C	417T3062-35SP		..PANEL	CH	1
100	417T3056-17		.FRAME ASSY-SPACER	V,X, BL,CG CH	1
105	417T3058-125		..LATCH ASSY	V,X, BL,CG CH	2
			ATTACHING PARTS		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-110	NAS1801-08-5		..SCREW	V,X, BL,CG CH	4
115	MS35333-38		..WASHER	V,X, BL,CG CH	4
120	AN960PD8L		..WASHER	V,X, BL,CG CH	4
125	MS20253P2-54		-----*----- ...PIN-HINGE	V,X, BL,CG CH	1
130	417T3058-121		...SPRING-TRIGGER	V,X, BL,CG CH	1
135	417T3058-115		...TRIGGER	V,X, BL,CG CH	1
140	MS20253P2-095		...PIN-HINGE	V,X, BL,CG CH	1
145	417T3058-120		...SPRING-CAM	V,X, BL,CG CH	1
150	417T3058-114		...CAM-SHORT ARM	V,X, BL,CG CH	1
155	417T3058-119		...PIN-SIGN INDEX	V,X, BL,CG CH	1
160	6035-2BR0185		...INSERT- (V01556)	V,X, BL,CG CH	2
165	417T3058-128		...BASE-WIDE	V,X, BL,CG CH	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-170	1200-25CD		..RING-RETAINING (V97464) (OPT ITEM 170A)	V,X, BL,CG CH	4
170A	1200-25ZD		..RING-RETAINING (V97464) (OPT ITEM 170)	V,X, BL,CG CH	4
175	417T3091-1		..SLEEVE	V,X, BL,CG CH	4
180	417T3059-1		..GROMMET	V,X, BL,CG CH	4
185	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	V,X, BL,CG CH	8
190	417T3054-11		..COVER-GAP	V,X, BL,CG CH	1
195	417T3054-12		..MEMBER-AFT	V,X, BL,CG CH	1
196	417T3058-116		..PAD-RUBBER	V,X, BL,CG CH	4
200	417T3054-32		..MEMBER-SIDE	V,X, BL,CG CH	1
205	417T3054-33		..MEMBER-SIDE	V,X, BL,CG CH	1
210	BAC27TPPS5185		.MARKER-ALUMINUM FOIL	V,X, BL,CG CH	1

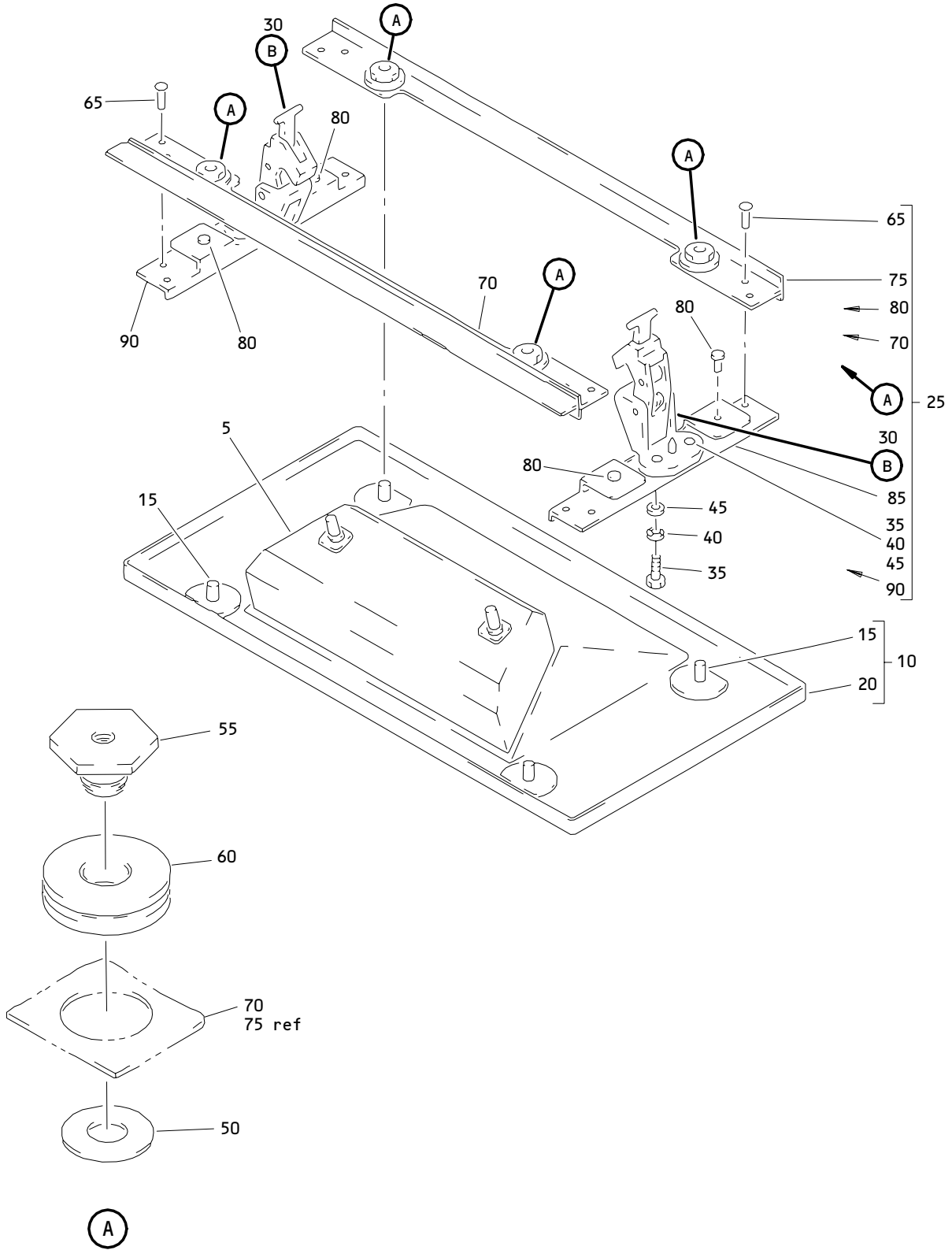
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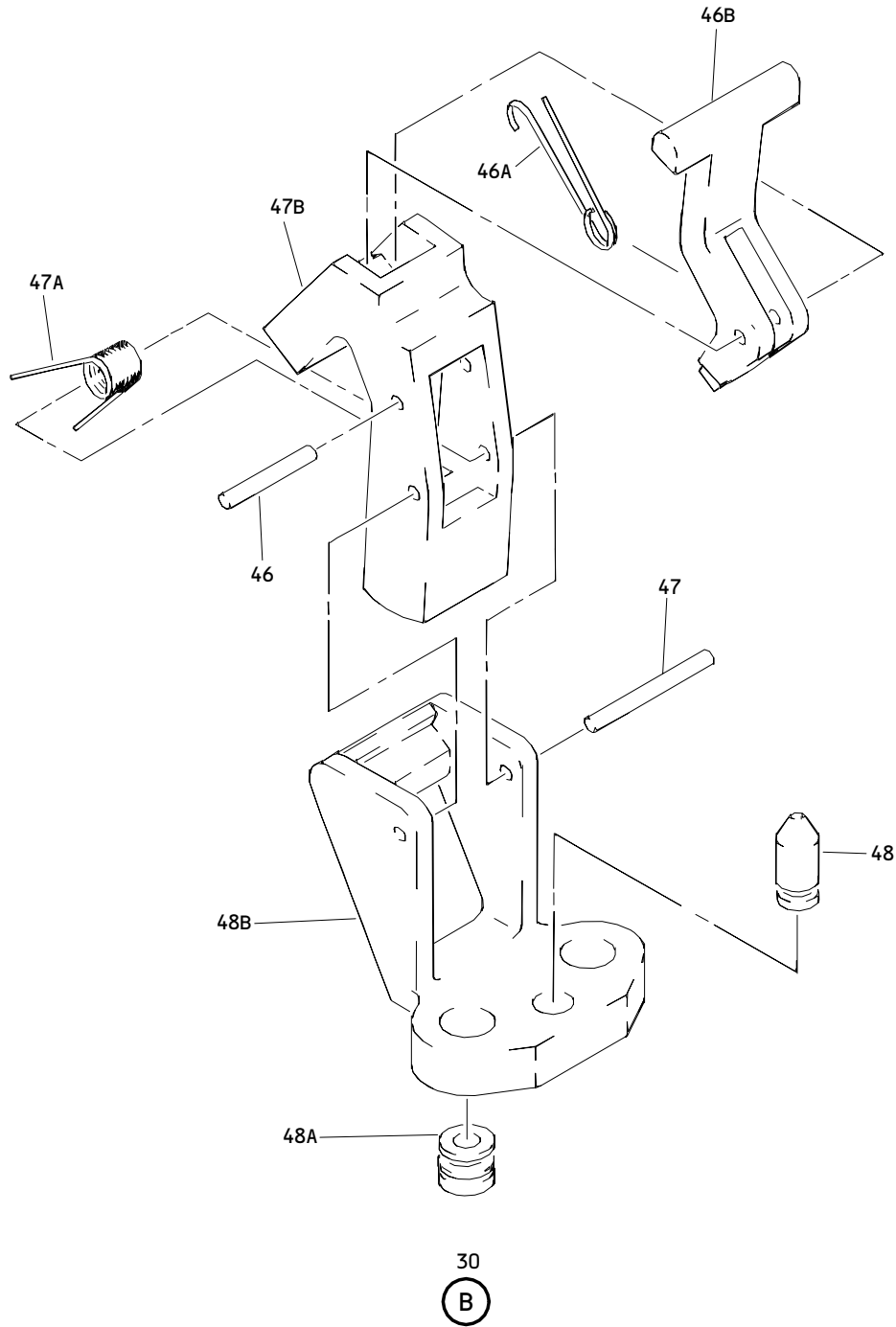
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Inboard Passenger Service Unit Sign Panel Assembly
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Outboard Passenger Service Unit Sign Panel Assembly
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- -1	417T3056-35SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	AJ	RF
-1A	417T3056-36SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	AK	RF
-1B	417T3056-135SP		PANEL ASSY-OUTBD PASS. SVCE UNIT SIGN	AL	RF
3	417T3056-365SP		PANEL ASSY-OUTBD REVERSED UNIT SIGN	BX	RF
5	10-1004-7		.SIGN (V72914) (SPEC S417T503-7)	AJ,AL	1
-5A	10-1004-4		.SIGN (V72914) (SPEC S417T503-4)	AK	1
5B	10-1004-2		.SIGN (V72914) (SPEC S417T503-2)	BX	1
10	417T3072-4SP		.PANEL ASSY-FACE	AJ,AK	1
-10A	417T3072-14		.PANEL ASSY-FACE	AL	1
10B	417T3072-34SP		.PANEL ASSY-FACE	BX	1
15	SL6164-08-3		..STUD (V97393)	AJ,AK AL	4
15A	SL6164-08-3		..STUD (V97393) (OPT ITEM 15B)	BX	4
15B	22395-1		..STUD (V10478) (OPT ITEM 15A)	BX	4
20	417T3072-3SP		..PANEL-FACE	AJ,AK	1
-20A	417T3072-13SP		..PANEL-FACE	AL	1
20B	417T3072-33SP		..PANEL-FACE	BX	1
25	417T3056-16		.FRAME ASSY-SPACER	AJ,AK AL,BX	1
30	417T3058-125		..LATCH ASSY	AJ,AK AL,BX	2
35	NAS1801-08-5		ATTACHING PARTS ..SCREW	AJ,AK AL,BX	4
40	MS35333-38		..WASHER	AJ,AK AL,BX	4
45	AN960PD8L		..WASHER	AJ,AK AL,BX	4
			-----*-----		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03-46	MS20253P2-54		...PIN-HINGE	AJ,AK AL,BX	1
46A	417T3058-121		...SPRING-TRIGGER	AJ,AK AL,BX	1
46B	417T3058-115		...TRIGGER	AJ,AK AL,BX	1
47	MS20253P2-095		...PIN-HINGE	AJ,AK AL,BX	1
47A	417T3058-120		...SPRING-CAM	AJ,AK AL,BX	1
47B	417T3058-114		...CAM-SHORT ARM	AJ,AK AL,BX	1
48	417T3058-119		...PIN-SIGN INDEX	AJ,AK AL,BX	1
48A	60352BR0185		...INSERT- (V01556)	AJ,AK AL,BX	2
48B	417T3058-128		...BASE-WIDE	AJ,AK AL,BX	1
50	1200-25CD		..RING-RETAINING (V97464) (OPT ITEM 50A)	AJ,AK AL,BX	4
50A	1200-25ZD		..RING-RETAINING (V97464) (OPT ITEM 50)	AJ,AK AL,BX	4
55	417T3091-1		..SLEEVE	AJ,AK AL,BX	4
60	417T3059-1		..GROMMET	AJ,AK AL,BX	4
65	BACR15BB3AD		..RIVET- (SIZE DETERMINE ON INST)	AJ,AK AL,BX	8
70	417T3054-19		..COVER-GAP	AJ,AK AL,BX	1
75	417T3054-20		..MEMBER-AFT	AJ,AK AL,BX	1
80	417T3058-116		..PAD-RUBBER	AJ,AK AL,BX	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
03- 85	417T3054-32		..MEMBER-SIDE	AJ,AK AL,BX	1
90	417T3054-33		..MEMBER-SIDE	AJ,AK AL,BX	1

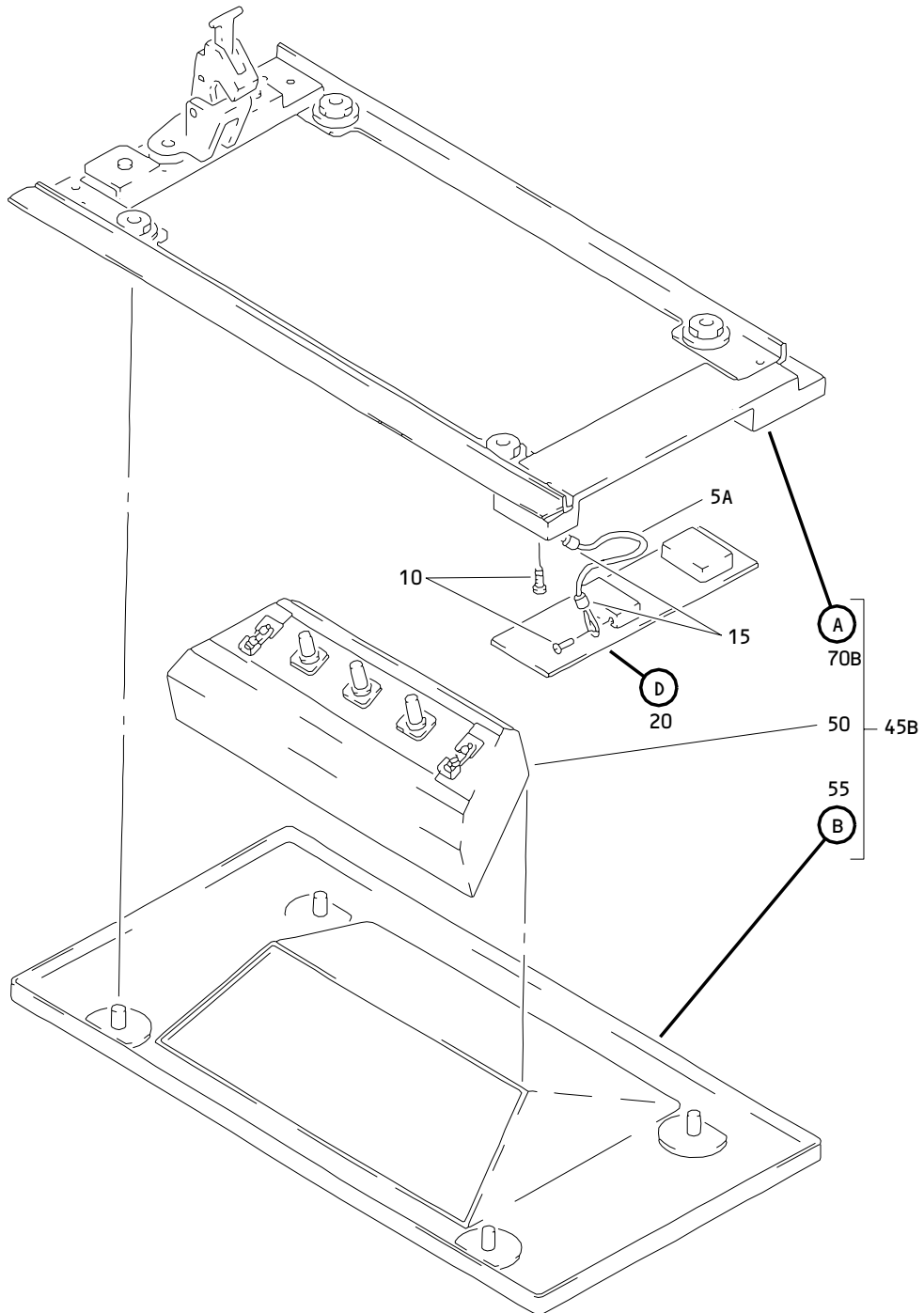
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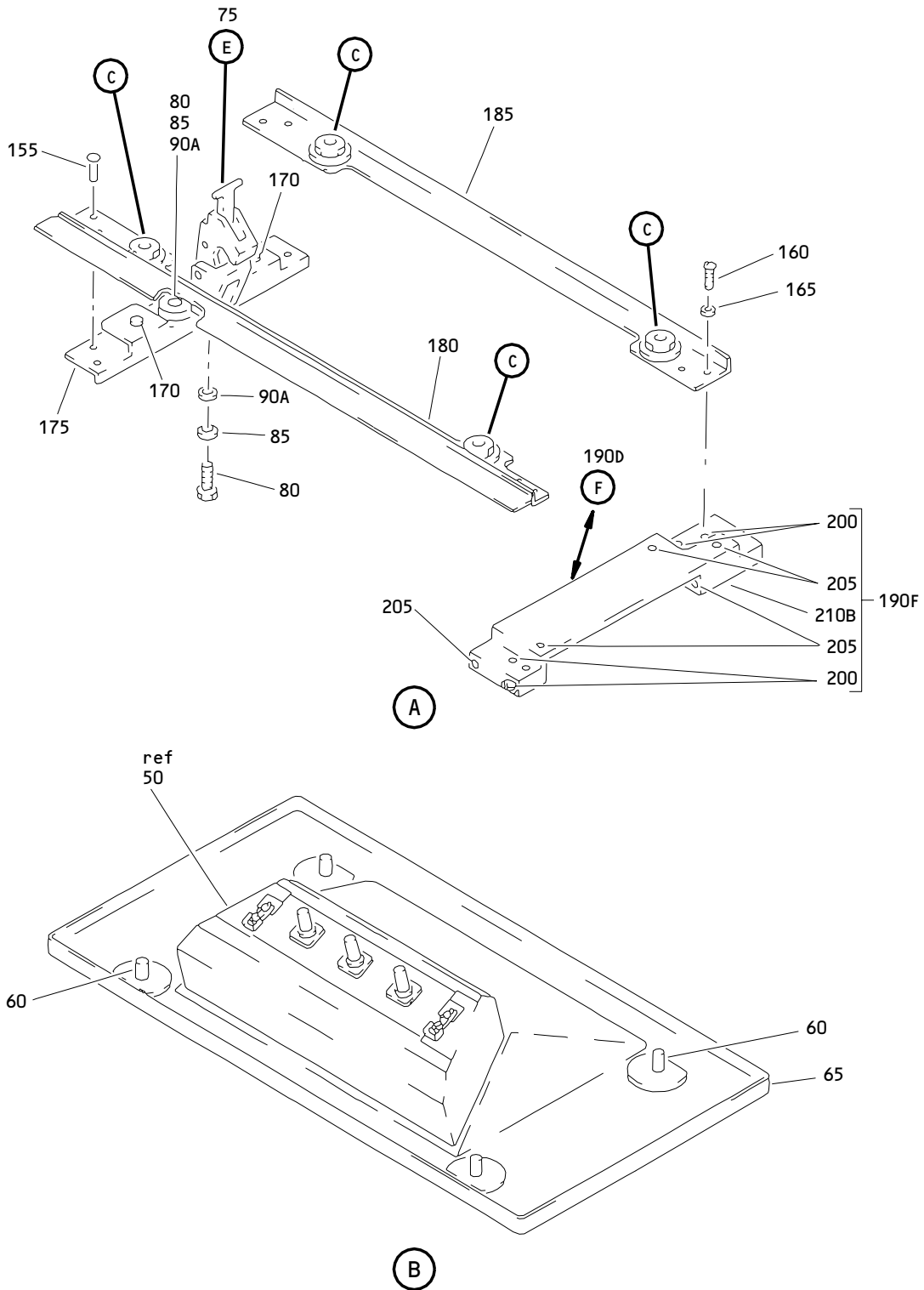
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Passenger Service Unit Sign Panel Assembly
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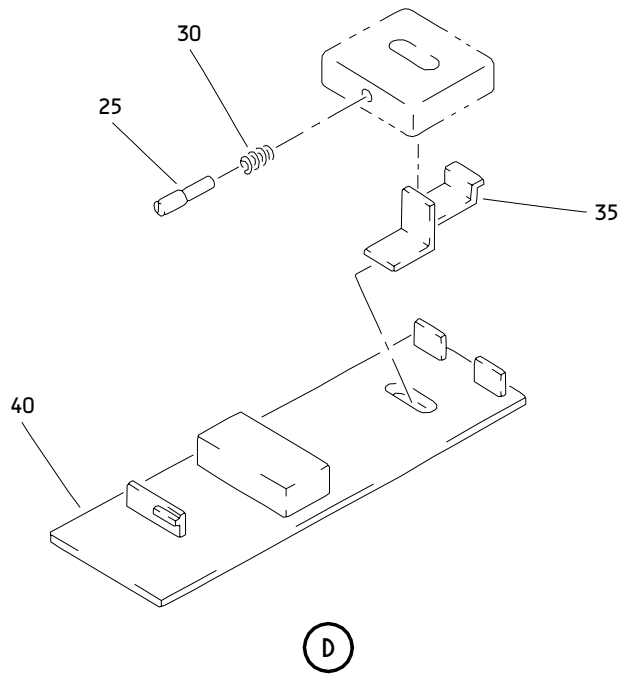
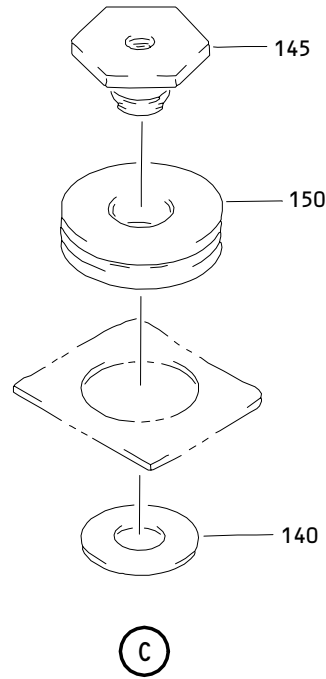
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Passenger Service Unit Sign Panel Assembly
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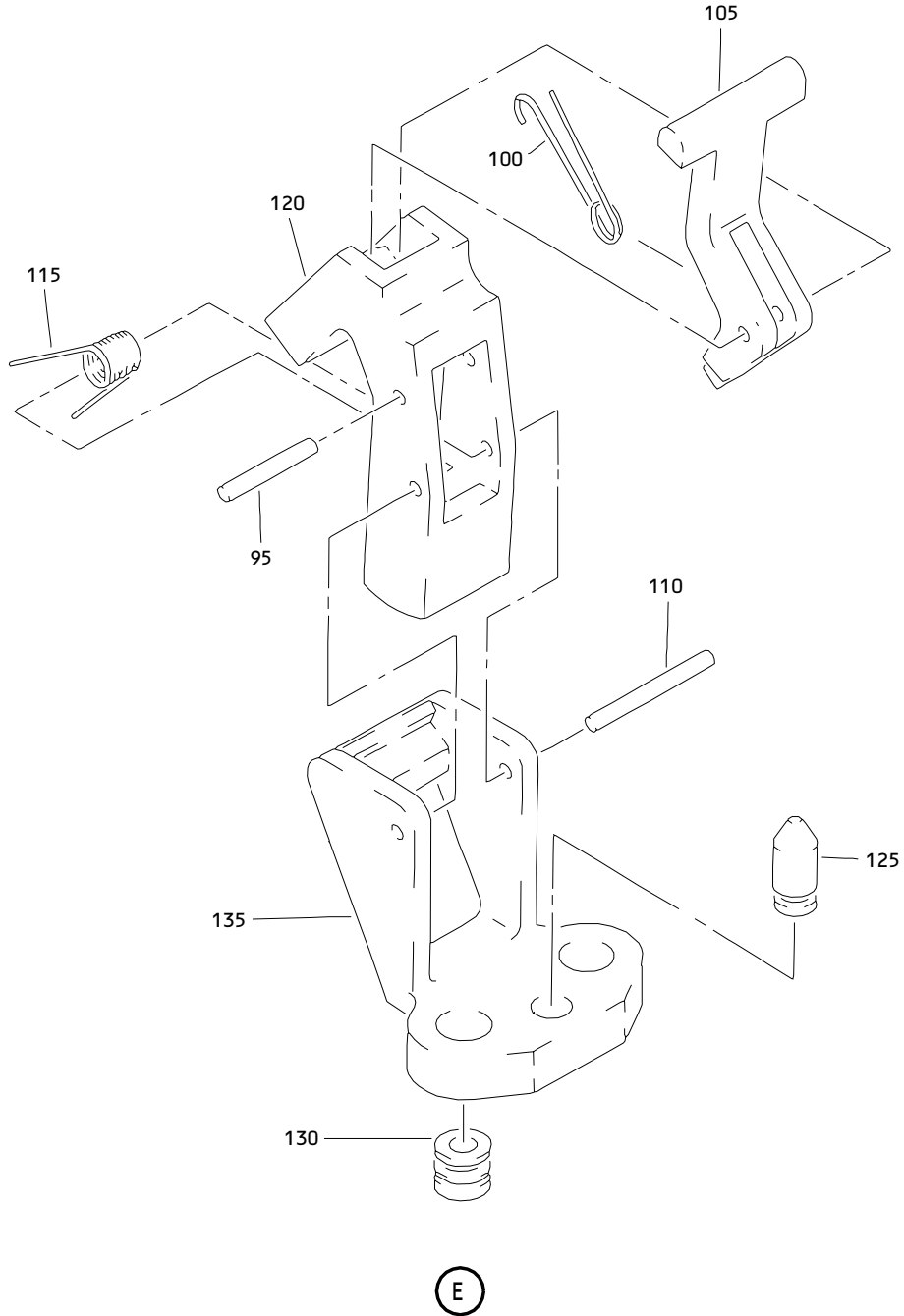
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Passenger Service Unit Sign Panel Assembly
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
-1	417T3056-151SP		DELETED		
-1A	417T3056-152SP		DELETED		
R -1B	417T3056-157SP		PANEL ASSY-PASS. SVCE UNIT SIGN	BQ	RF
R -1C	417T3056-158SP		PANEL ASSY-PASS. SVCE UNIT SIGN	BR	RF
R -1D	417T3056-357SP		PANEL ASSY-PASS. SVCE UNIT SIGN	BS	RF
R -1E	417T3056-358SP		PANEL ASSY-PASS. SVCE UNIT SIGN	BT	RF
1F	417T3056-361SP		PANEL ASSY-PASS. SVCE UNIT SIGN	BY	RF
1G	417T3056-362SP		PANEL ASSY-PASS. SVCE UNIT SIGN	BZ	RF
1H	417T3056-367SP		PANEL ASSY-PASS. SVCE UNIT SIGN	CC	RF
1J	417T3056-368SP		PANEL ASSY-PASS. SVCE UNIT SIGN	CD	RF
5	413U7234-33		DELETED		
R 5A	413U7234-37		.LANYARD ASSY	BQ-BT	1
6	NAS600-4P		.SCREW	BY,BZ CC,CD	2
R 10	NAS600-4P		.SCREW	BQ-BT	2
R 15	GSC149		..SLEEVE- (V59730) (SPEC BACS13S149C)	BQ-BT	2
R 20	413T7417-1		.LATCH ASSY-COVER	BQ,BS	1
R -20A	413T7417-2		.LATCH ASSY-COVER	BR,BT	1
22	413T7417-9		.LATCH ASSY-COVER (FOR DETAILS SEE FIG. 5)	BY,BZ	1
22A	413T7417-18		.LATCH ASSY-COVER (FOR DETAILS SEE FIG. 5)	CC,CD	1
R 25	SC2-30		..SETScrew- (V1A487)	BQ-BT	1
R 30	MS24585-1005		..SPRING	BQ-BT	1
R 35	413T7417-5		..LEVER-ACTUATOR	BQ-BT	1
R 40	413T7417-3		..COVER	BQ,BS	1
R -40A	413T7417-4		..COVER	BR,BT	1
45	417T3056-145SP		DELETED		
-45A	417T3056-146SP		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 04-					
R 45B	417T3056-155SP		.PANEL ASSY	BQ	1
R -45C	417T3056-156SP		.PANEL ASSY	BR	1
R -45D	417T3056-355SP		.PANEL ASSY	BS, BY	1
R -45E	417T3056-356SP		.PANEL ASSY	BT, BZ	1
	45F	417T3056-371SP	.PANEL ASSY	CC	1
	45G	417T3056-372SP	.PANEL ASSY	CD	1
R 50	10-1004-7		..SIGN- (V72914) (SPEC S417T503-7)	BQ-BT BY, BZ CC, CD	1
R 55	417T3072-15SP		..PANEL ASSY-FACE	BQ	1
R -55A	417T3072-16SP		..PANEL ASSY-FACE	BR	1
R -55B	417T3072-36SP		..PANEL ASSY-FACE	BT, BZ CD	1
R -55C	417T3072-35SP		..PANEL ASSY-FACE	BS, BY CC	1
R 60	SL6164-08-3		...STUD- (V97393)	BQ, BR	4
	60A	SL6164-08-3	...STUD (V97343) (OPT ITEM 60B)	BS, BT BY, BZ CC, CD	4
	60B	22395-1	...STUD (V1047B) (OPT ITEM 60A)	BS, BT BY, BZ CC, CD	4
R 65	417T3072-17		...PANEL	BQ	1
R -65A	417T3072-18		...PANEL	BR	1
R -65B	417T3072-37		...PANEL	BS, BY CC	1
R -65C	417T3072-38		...PANEL	BT, BZ CD	1
	70	417T3056-143SP	DELETED		
	-70A	417T3056-144SP	DELETED		
R 70B	417T3056-153SP		..FRAME ASSY	BQ, BS BY	1
R -70C	417T3056-154SP		..FRAME ASSY	BR, BT BZ	1
	70D	417T3056-369SP	..FRAME ASSY	CC	1
	70E	417T3056-370SP	..FRAME ASSY	CD	1
R 75	417T3058-125		...LATCH ASSY	BQ-BT BY, BZ CC, CD	1
R 80	NAS1801-08-5		ATTACHING PARTS ...SCREW -----*-----	BQ-BT BY, BZ CC, CD	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 04-85	MS35333-38		...WASHER	BQ-BT BY,BZ CC,CD	2
R 90 90A	AN960PD8L AN960JD8L		ATTACHING PARTS DELETED ...WASHER	BQ-BT BY,BZ CC,CD	2
R 95	MS20253P2-54	PIN-HINGE	BQ-BT BY,BZ CC,CD	1
R 100	417T3058-121	SPRING-TRIGGER	BQ-BT BY,BZ CC,CD	1
R 105	417T3058-115	TRIGGER	BQ-BT BY,BZ CC,CD	1
R 110	MS20253P2-095	PIN-HINGE	BQ-BT BY,BZ CC,CD	1
R 115	417T3058-120	SPRING-CAM	BQ-BT BY,BZ CC,CD	1
R 120	417T3058-114	CAM-SHORT ARM	BQ-BT BY,BZ CC,CD	1
R 125	417T3058-119	PIN-SIGN INDEX	BQ-BT BY,BZ CC,CD	1
R 130	6035-2BR0185	INSERT (V01556)	BQ-BT BY,BZ CC,CD	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 04-135	417T3058-128	BASE-WIDE	BQ-BT BY,BZ CC,CD	1
R 140	1200-25CD		...RING-RETAINING (V97464) (OPT ITEM 140A)	BQ-BT BY,BZ CC,CD	4
140A	1200-25ZD		...RING-RETAINING (V97464) (OPT ITEM 140)	BQ-BT BY,BZ CC,CD	4
R 145	417T3091-1		...SLEEVE	BQ-BT BY,BZ CC,CD	4
R 150	417T3059-1		...GROMMET	BQ-BT BY,BZ CC,CD	4
R 155	BACR15BB3AD		...RIVET (SIZE DETERMINE ON INST)	BQ-BT BY,BZ CC,CD	4
R 160	NAS600-4P		...SCREW	BQ-BT BY,BZ CC,CD	4
R 165	AN960JD4L		...WASHER	BQ-BT BY,BZ CC,CD	4
R 170	417T3058-116		...PAD-RUBBER	BQ-BT BY,BZ CC,CD	2
R 175	417T3054-33		...MEMBER-SIDE	BQ,BS BY,CC	1
R -175A	417T3054-32		...MEMBER-SIDE	BR,BT BZ,CD	1
R 180	417T3324-3		...MEMBER-AFT	BQ,BS BY,CC	1
R -180A	417T3324-4		...MEMBER-AFT	BR,BT BZ,CD	1
R 185	417T3324-5		...MEMBER-FWD	BQ,BS BY,CC	1
R -185A	417T3324-6		...MEMBER-FWD	BR,BT BZ,CD	1
190	417T3324-11		DELETED		
-190A	417T3324-12		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
	04-				
R	190B	417T3324-15	DELETED		
R	-190C	417T3324-16	DELETED		
	190D	417T3324-17	DELETED		
	190E	417T3324-18	DELETED		
	190F	417T3324-17SP	...FITTING ASSY-LATCH	CC	1
	190G	417T3324-18SP	...FITTING ASSY-LATCH	CD	1
	190H	417T3324-15SP	...FITTING ASSY-LATCH (PRE SB 767-25-0158)	BQ,BS BY	1
	190J	417T3324-16SP	...FITTING ASSY-LATCH (PRE SB 767-25-0158)	BR,BT BZ	1
	190K	417T3324-17SP	...FITTING ASSY-LATCH (POST SB 767-25-0158)	BQ,BS BY	1
	190L	417T3324-18SP	...FITTING ASSY-LATCH (POST SB 767-25-0158)	BR,BT BZ	1
R	200	MS21209C0420PINSERT	BQ-BT BY,BZ CC,CD	5
R	205	MS21209F1-10PINSERT	BQ-BT BY,BZ CC,CD	1
	210	417T3324-9	DELETED		
	-210A	417T3324-10	DELETED		
R	210B	417T3324-13FITTING (PRE SB 767-25-0158)	BQ,BS BY	1
R	210C	417T3324-14FITTING (PRE SB 767-25-0158)	BR,BT BZ	1
	210D	417T3324-19FITTING	CC	1
	210E	417T3324-20FITTING	CD	1
	210F	417T3324-19FITTING (POST SB 767-25-0158)	BQ,BS BY	1
	210G	417T3324-20FITTING (POST SB 767-25-0158)	BR,BT BZ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
215	417T3324-26SP	SCREW	CC,CD	1
215A	417T3324-26SP	SCREW (POST SB 767-25-0158)	BQ-BT BY,BZ	1
220	MS21209C0615P	INSERT	CC,CD	1
220A	MS21209C0615P	INSERT (POST SB 767-25-0158)	BQ-BT BY,BZ	1
225	417T3324-23SP	CLAMP	CC,CD	1
225A	417T3324-23SP	CLAMP (POST SB 767-25-0158)	BQ-BT BY,BZ	1
230	417T3324-25SP	LATCH ASSY	CC,CD	1
230A	417T3324-25SP	LATCH ASSY (POST SB 767-25-0158)	BQ-BT BY,BZ	1
235	417T3324-21SP	LEVER	BQ-BT BY,BZ CC,CD	1
240	417T3324-22	CAM ASSY	BQ-BT BY,BZ CC,CD	1
245	MS16555-601	PIN	BQ-BT BY,BZ CC,CD	1
250	417T3324-24	CAM	BQ-BT BY,BZ CC,CD	1

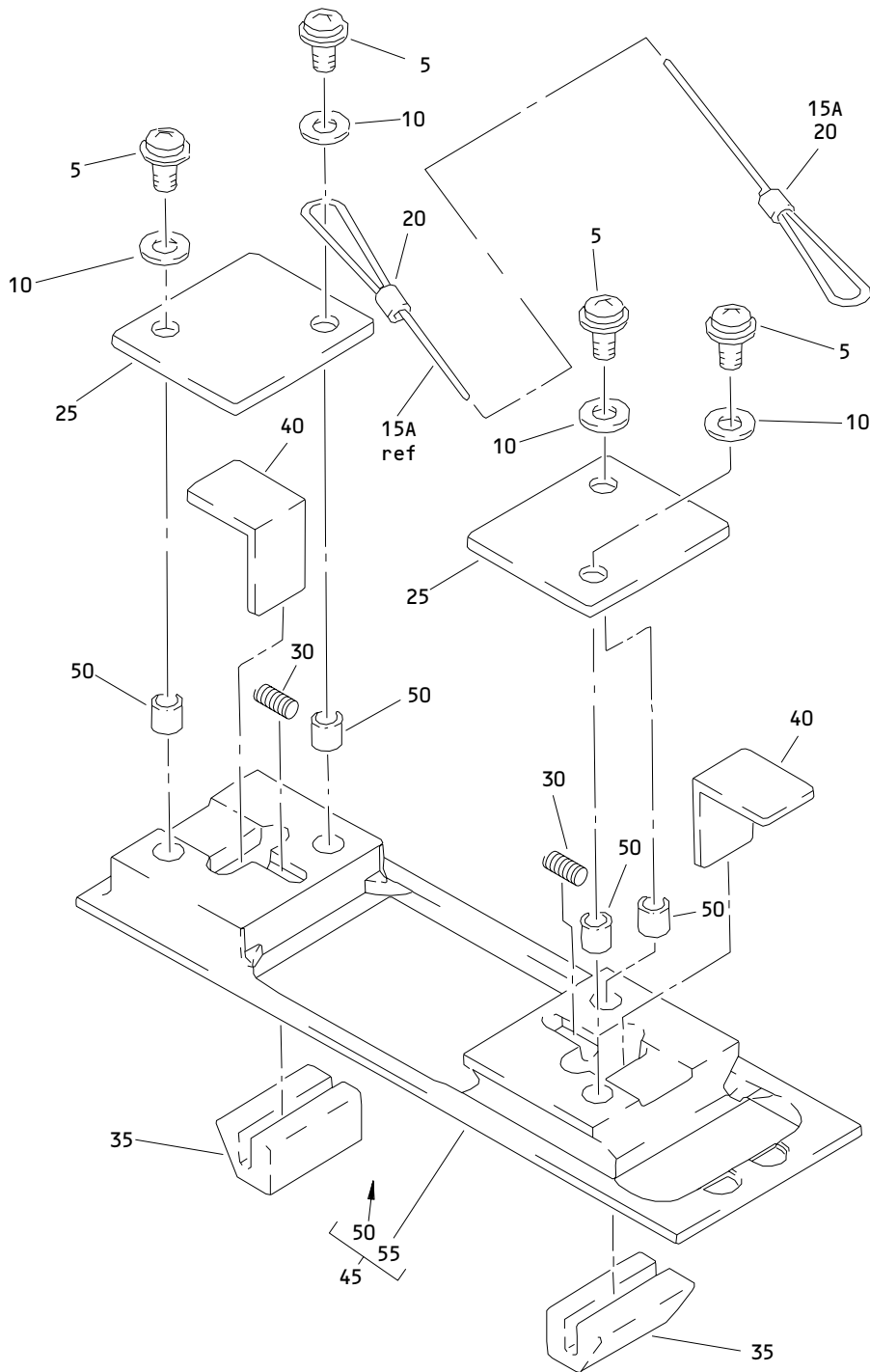
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Latch Cover Assembly - Passenger Service Unit
 Figure 5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
1	413T7417-9		LATCH ASSY-COVER	BY,BZ	RF
1A	413T7417-18		LATCH ASSY-COVER	CC,CD	RF
5	NAS601-6P		.SCREW	BY,BZ	4
5A	NAS601-4P		.SCREW	CC,CD	4
10	AN960JD6		.WASHER	BY,BZ	4
				CC,CD	
15	413U7234-33		DELETED		
15A	413U7234-46		.LANYARD ASSY (OPT ITEM 15B)	BY,BZ	1
15B	413U7234-50		.LANYARD ASSY (OPT ITEM 15A)	BY,BZ	1
15C	413U7234-50		.LANYARD ASSY	CC,CD	1
20	BACS13S149C		..SLEEVE	BY,BZ	1
				CC,CD	
21	413T7417-47		DELETED		
21A	413U7234-47		..CORD (USED ON ITEM 15A)		1
21B	413U7234-49		..CORD (USED ON ITEMS 15B,15C)		1
22	413T7417-19		.PAD	BY,BZ	1
23	413T7417-20		.PAD	BY,BZ	1
25	413T7417-16		.PLATE-COVER	BY,BZ	2
25A	413T7417-23		.PLATE-COVER	CC,CD	2
30	MS24585-1005		.SPRING	BY,BZ	2
				CC,CD	
32	MS1923-132		.PIN-SPR	CC,CD	2
35	413T7417-17		.KNOB	BY,BZ	2
35A	413T7417-21		.KNOB	CC,CD	2
40	413T7417-15		.ANGLE-CATCH	BY,BZ	2
40A	413T7417-22		.ANGLE-CATCH	CC,CD	2
45	413T7428-1		.HOUSING ASSY	BY,BZ	1
				CC,CD	
50	MS21209C0615P		..INSERT	BY,BZ	4
				CC,CD	
55	413T7428-2		..HOUSING	BY,BZ	1
				CC,CD	

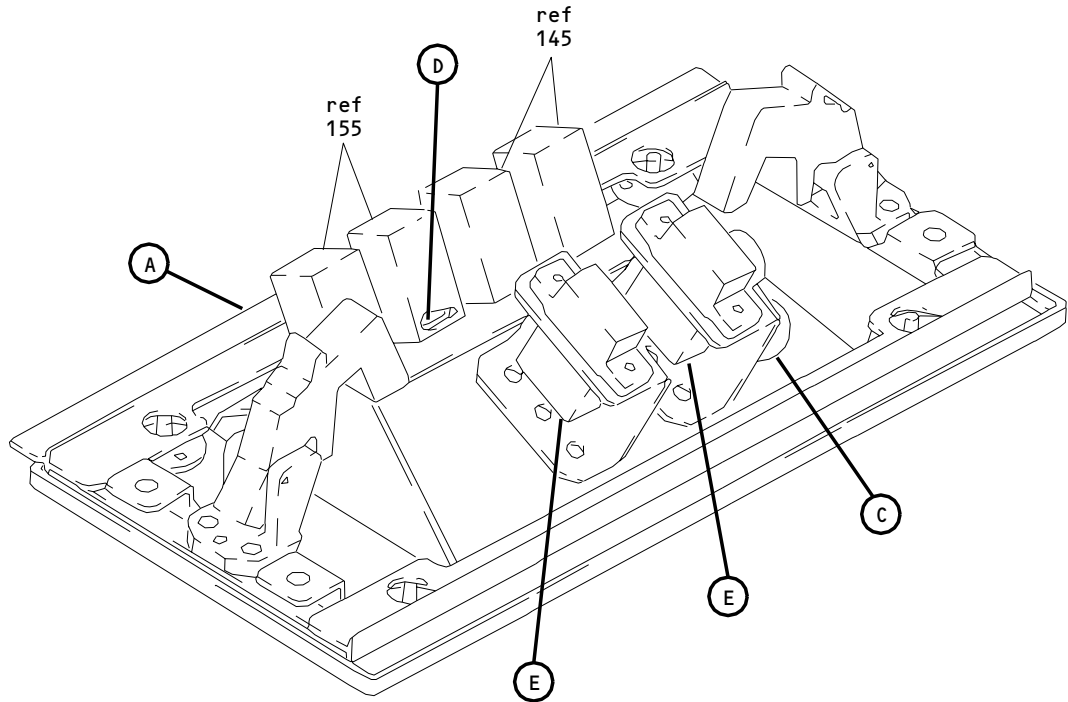
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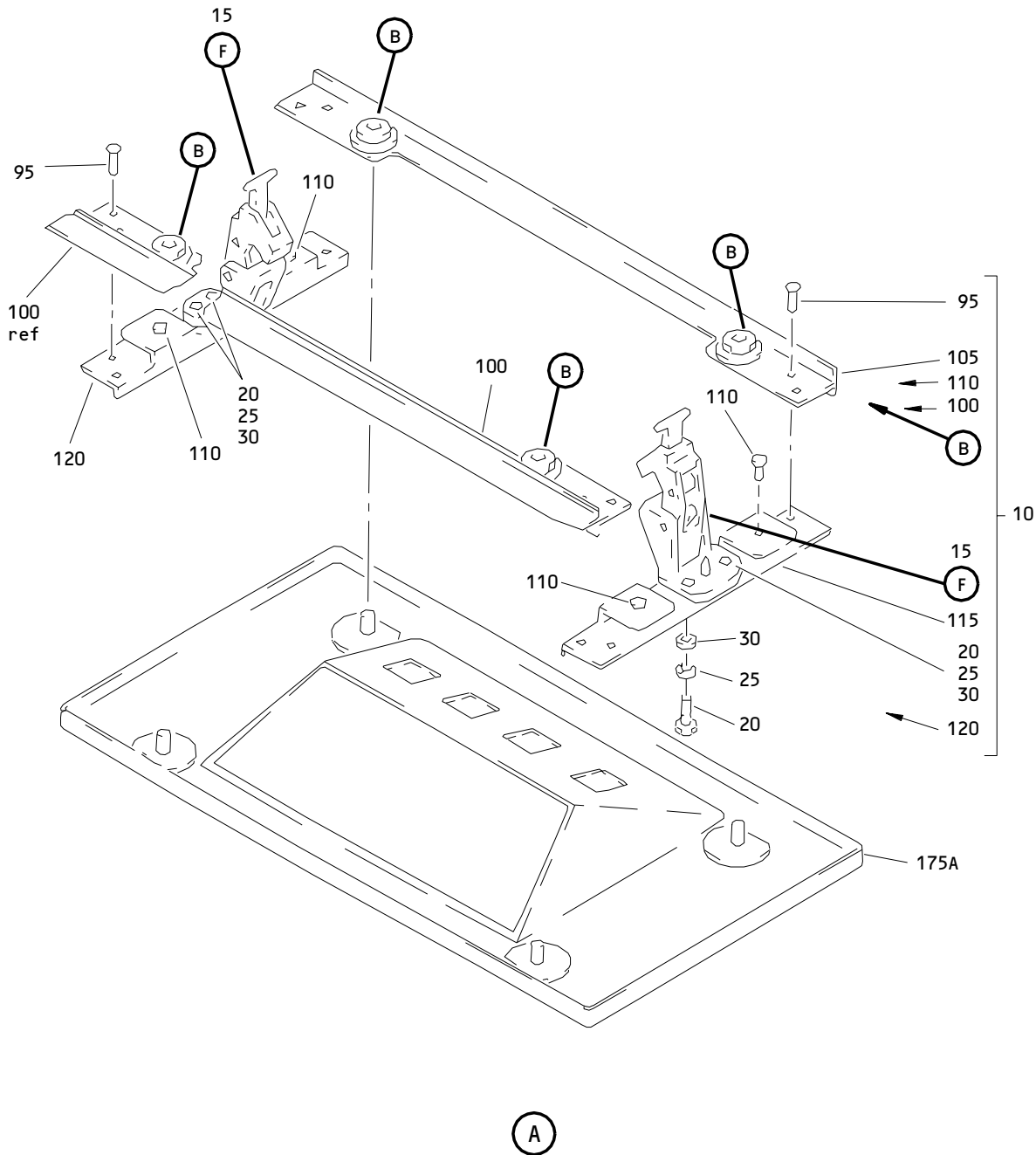
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Passenger Service Unit Sign Panel Assembly
Figure 6 (Sheet 1)

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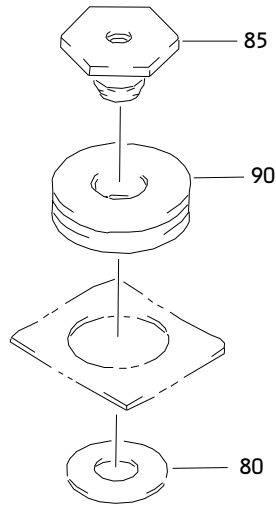
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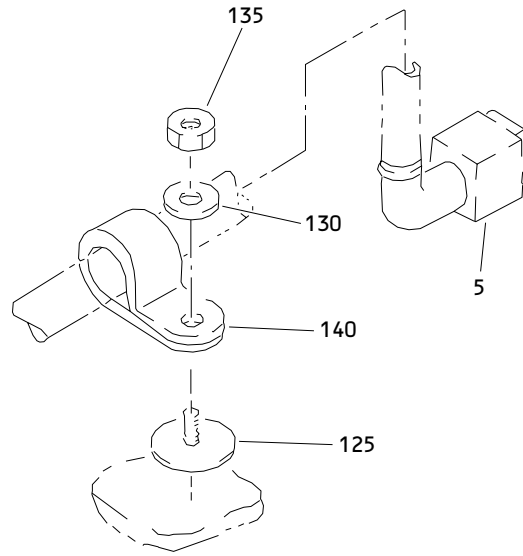
Passenger Service Unit Sign Panel Assembly
 Figure 6 (Sheet 2)

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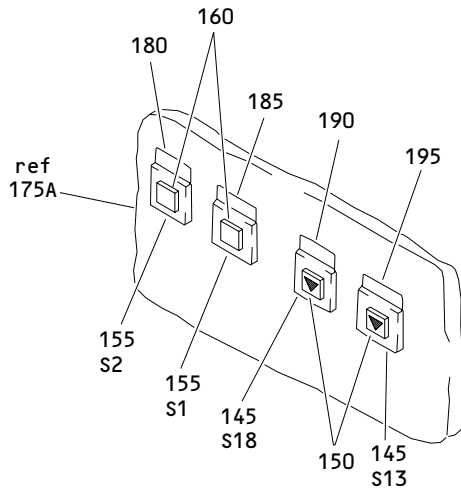
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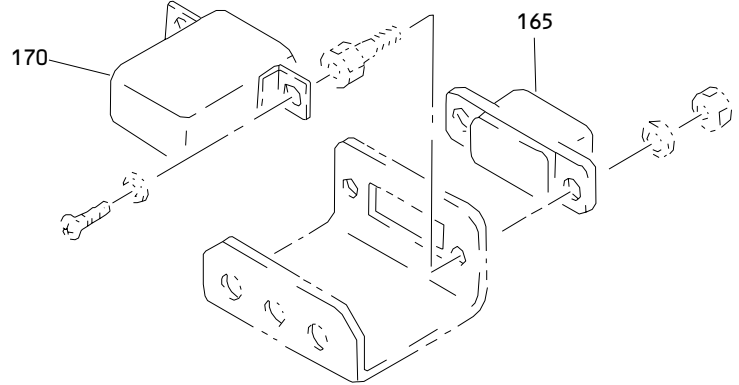
(B)



(C)



(D)

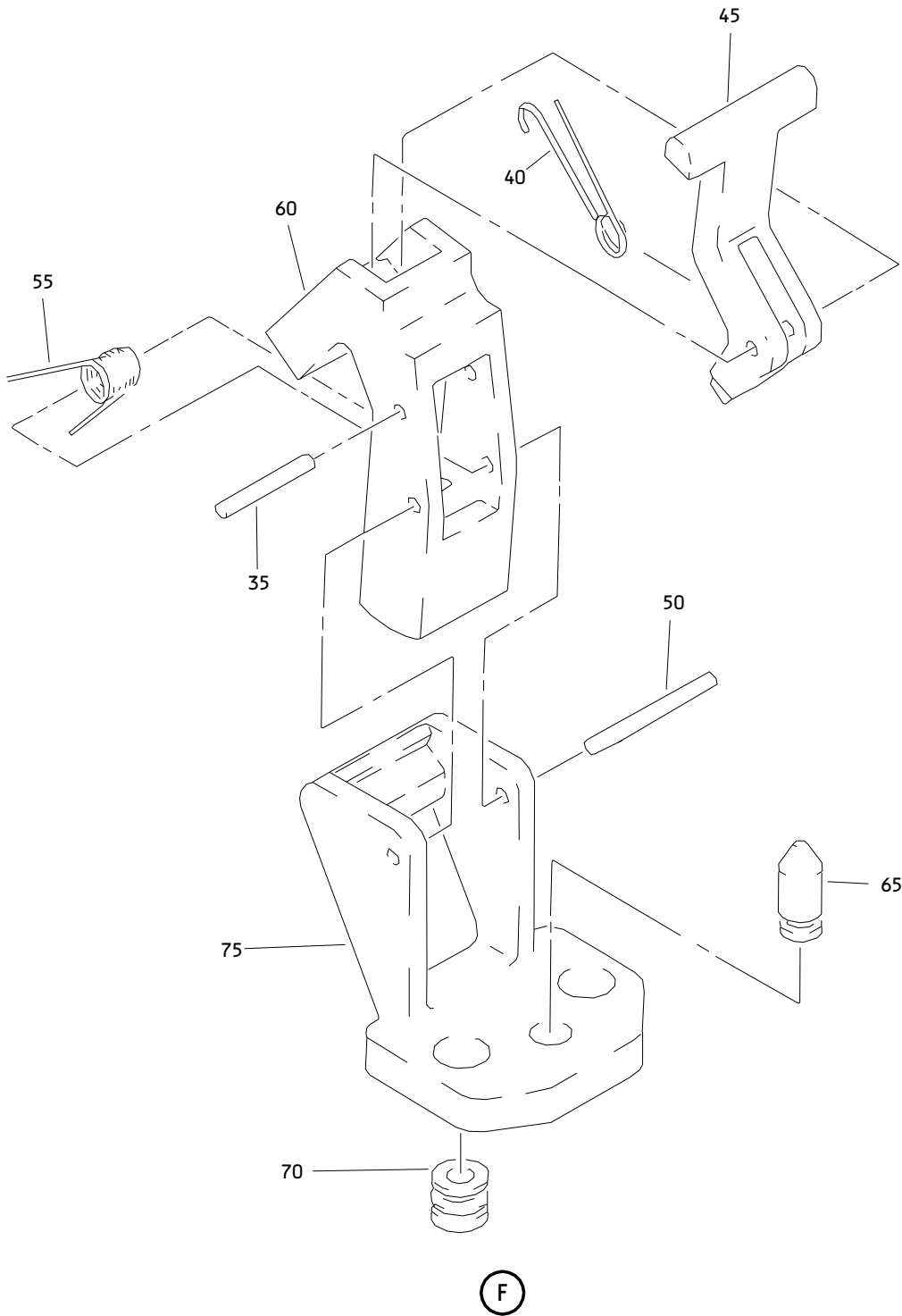


(E)

Passenger Service Unit Sign Panel Assembly
 Figure 6 (Sheet 3)

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Passenger Service Unit Sign Panel Assembly
Figure 6 (Sheet 4)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-1	417T3056-400SP		PANEL ASSY-PASS. SVCE UNIT MOUNTED ATTENDANT SWITCH PANEL	CJ	1
5	BACC45FT16-24P		.CONNECTOR	CJ	1
10	417T3056-16		.FRAME ASSY-OUTBD	CJ	1
15	417T3058-125		..LATCH ASSY	CJ	2
20	NAS1801-08-5		..SCREW	CJ	4
25	MS35333-38		..WASHER	CJ	4
30	AN960PD8L		..WASHER	CJ	4
35	MS20253P2-54		...PIN-HINGE	CJ	1
40	417T3058-121		...SPRING-TRIGGER	CJ	1
45	417T3058-115		...TRIGGER	CJ	1
50	MS20253P2-095		...PIN-HINGE	CJ	1
55	417T3058-120		...SPRING-CAM	CJ	1
60	417T3058-114		...CAM-SHORT ARM	CJ	1
65	417T3058-119		...PIN-SIGN INDEX	CJ	1
70	60352BR0185		...INSERT (V01556)	CJ	2
75	417T3058-128		...BASE-WIDE	CJ	1
80	1200-25CD		..RING-RETAINING (V97464)	CJ	4
80A	1200-25ZD		(OPT ITEM 80A) ..RING-RETAINING (V97464)	CJ	4
			(OPT ITEM 80)		
85	417T3091-1		..SLEEVE	CJ	4
90	417T3059-1		..GROMMET	CJ	4
95	BACR15BB3AD		..RIVET (SIZE DETERMINE ON INST)	CJ	8
100	417T3054-19		..COVER-GAP	CJ	1
105	417T3054-20		..MEMBER AFT	CJ	1
110	417T3058-116		..PAD-RUBBER	CJ	4
115	417T3054-32		..MEMBER-SIDE	CJ	1
120	417T3054-33		..MEMBER-SIDE	CJ	1
125	SL6156-08		.STUD (V97343)	CJ	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-					
130	MS35333-38		.WASHER	CJ	1
135	MS35649-282		.NUT	CJ	1
140	BACC10DK8A		.CLAMP	CJ	1
145	2100-6		.SWITCH-2 POLE MOM (V91929) (S13,S18)	CJ	1
150	2100-103		.LENS-ARROW WHITE (V91929)	CJ	2
155	2100-3		.SWITCH-2 POLE ALT (V91929) (S1,S2)	CJ	2
160	2100-100		.LENS-NO INSERT WHITE (V91929)	CJ	2
165	BACS16X1		.SOCKET	CJ	2
170	BACR13CF2A		.RELAY (K1,K2)	CJ	2
175	417T3072-40		DELETED		
175A	417T3072-40SP		.PANEL ASSY-FACE	CJ	1
176	22395-1		..STUD (V1047B) (OPT ITEM 176A)	CJ	4
176A	SL6164-08-3		..STUD (V97343) (OPT ITEM 176)	CJ	4
177	417T3072-41SP		..PANEL FACE	CJ	1
180	417T6012-11		.DECAL-SLIP IN (ENTRY-L)	CJ	1
185	417T6012-13		.DECAL-SLIP IN (ENTRY-R)	CJ	1
190	417T6012-29		.DECAL-MAIN DOOR DOWN, SLIP IN	CJ	1
195	417T6012-27		.DECAL-MAIN DOOR UP, SLIP IN	CJ	1

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